



Research article

Processing and EPR characterization of europium, thulium co-doped yttria (YET) powders for radiation dosimetry

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ABSTRACT

Radiation dosimetry demands a continuous effort in development of new materials due to its essential purpose, accuracy and quality assurance in all procedures in which radiation energy is used. Rare-earths are critical materials due to their great chemical and physical properties, whose applicability has been shown very relevant in radiation dosimetry. The present study reports an approach to obtain europium, thulium co-doped yttria powders (YET) by an alternative hydrothermal synthesis for application in radiation dosimetry. According to results, the proposed synthesis method provided YET powders with cubic C-type form, flake-like shape, and narrow particle-size distribution with mean diameter (d_{50}) of 148 nm. Moreover, the EPR spectra of the as-synthesized powders exhibited a resonance peak recorded at 335.52mT, with g-value of 2.0094, and peak-width of 3.23mT. As exposed to ionizing radiation (^{60}Co) in a range of dose from 1 to 20 kGy, YET powders exhibited distinct dose-response behaviour as a function of dose, including a slight change in g-factor. These findings are substantial parameters to go forward in formation of new materials for radiation dosimetry.

1. Introduction

Radiation dosimetry [1] field has the aim to guarantee precision and reproducibility in measurement of dose in practices in which ionizing radiation is used as food [2], agriculture [3], clinical [4], and industry [5]. Thus, it demands a progressive and effective effort of materials development, where it is expected of these new materials the capability of providing great sensitivity and dose-response behaviour. Besides, the formulation of materials composition and synthesis are essential strategies to succeed in this purpose.

Rare-earth (RE) based materials are considered critical materials [6–9] due to their unique chemical and physical properties, and have shown great applicability in radiation dosimetry. Gedam et al. [10] observed that the thermoluminescence (TL) response of NaZnSO_4Cl phosphors was improved by doping it with Ce. Nagabhushana et al. [11] reported that the incorporation of Pr^{3+} ions introduced deeper traps and significantly enhanced the thermal stability and TL response of Ca_2SiO_4 phosphors. Kadam et al. [12] found out Y, Eu co-doped LiCaAlF_6 exhibits great Optically Stimulated Luminescence (OSL) sensitivity, where the minimum detectable dose (MDD) could be achieved in the range of 0.1–0.2 μGy . Moreover, yttria (Y_2O_3), whose synonym is yttrium oxide, has been successfully used as host material of other rare-earth (RE)

metals due to its lattice characteristics [13], and physical-chemistry similarity with RE. As a result, RE-doped yttria has shown improved characteristics as luminescence [14], electrical conductivity [15], chemical strength [16], thermal shock [17], and paramagnetic response [18].

Powder synthesis [19] has the aim to form particles with controlled characteristics as, size distribution [20], surface area [21], and shape [22]. Besides, particle characteristics play an important role during processing such as mixing [23], dispersion [24], shaping [25], and sintering [26]. Moreover, the microstructure formation and materials applicability [27] relies on particle characteristics. Recent studies of the group have shown the advantage of using a low temperature hydrothermal synthesis for producing nanoparticles with controlled size and shape as, β -yttrium disilicate ($\beta\text{-Y}_2\text{Si}_2\text{O}_7$) [28], dysprosium doped yttrium disilicate ($\text{Y}_2\text{Si}_2\text{O}_7\text{:Dy}$) [29], and europium doped yttria ($\text{Y}_2\text{O}_3\text{:Eu}$) [30], and thulium doped yttria ($\text{Y}_2\text{O}_3\text{:Tm}$) [31].

While previous studies of the group [32] concerned with synthesis and conventional characterization of the YET particles, the present one reports a step forward in the search of new postulating materials for radiation dosimetry. This work innovates by reporting an EPR study on the formation of radiation induced radicals in the YET particles as exposed to ionizing radiation (^{60}Co source) in a range of dose from 1 to

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20 kGy. Particle characteristics as size distribution, shape, and crystalline form are evaluated. Besides, the effect of ionizing radiation on paramagnetic radicals in YET particles is discussed. These achievements are essential to advance toward the formation of new materials based on rare-earth oxides for radiation dosimetry.

2. Experimental

Europium, thulium co-doped yttria powders (YET) were formed by hydrothermal synthesis as described in our previous study [30]. The acronym YET comes from Y as yttria (Y_2O_3), E as europium oxide (Eu_2O_3), and T as thulium oxide (Tm_2O_3), while the composition of the YET powders is 2 at%E, 1 at%T (at%, atomic percentage), considering the best results achieved in our previous study [32].

The crystalline structure of the YET powders was evaluated by X-ray diffraction (XRD, Rigaku Multiflex), at room temperature, angular range (2 θ) 25–80°, step size of 0.5°·min⁻¹, and $CuK\alpha_{1,2}$ radiation source. The identification of the crystalline structure and indexing of lattice planes (h, k, l) were performed by Rietveld refinement using Profex [33] software. Electron density maps were obtained from the refinement data of the observed structures. A graphical representation of the crystal lattice was built up by Vesta [34] software. Furthermore, a phase diagram of rare-earth sesquioxides [35] was used to predict and support the crystallography findings.

Particle size distribution (d_{10} - d_{90}) of the YET powders was determined by Photon Correlation Spectroscopy [36] (PCS, Litesizer500, Anton Paar), while their morphology were observed by using a Scanning Electron Microscope (SEM, Inca-X, Oxford Instruments).

YET powders were exposed to ionizing radiation source (⁶⁰Co) under environmental atmosphere and temperature, in a range of dose from 1 up to 20 kGy in electronic equilibrium. Afterwards, their paramagnetic response as a function of dose were evaluated by electron paramagnetic resonance spectroscopy (EPR), using an X-band magnetic spectrometer (Bruker EMX PLUS). The EPR spectra were recorded at 20 °C, room atmosphere, 10 scans, modulation amplitude of 4 G, sweep time of 10.02 s, field modulation frequency of 100 kHz, microwave power of 2.5 mW, center field of 300mT, sweep width of 300mT, time constant of 0.01 ms, controlled humidity, and a DPPH (2, 2-Diphenyl-1-picrylhydrazyl, Bruker) as reference. All EPR spectra were evaluated considering their features as peak-to-peak amplitude (ppa), peak-to-peak width (pw), and g-value. Three powered samples (81.98 mg) were used for each EPR measurement, and an average spectra was obtained for evaluation. The normalisation of the EPR measurements was performed by dividing the average EPR spectra intensity by sample mass, followed by peak-to-peak amplitude of the DPPH standard (1,1-Difenil-2-Picril-Hidrazil).

3. Results and discussion

The Rietveld refinement of YET powdered composition is illustrated in Fig. 1a. The observed spectra (salmon solid line) is mostly attributed to cubic C-type form of yttria, which exhibits four high intensity diffraction peaks recorded at 29.5°, 34.5°, 48.5°, and 58.5°, respectively. Besides, two additional low intensity diffraction peaks at 31.5° and 33.5° related to θ - Al_2O_3 (BGMN file 01–086–1410) were observed. This result is associated to the presence of 4.3ppb Al (parts per billion) in the composition of the starting materials (appendix A). Szanyi et al. [37] reported a great review on alumina polymorphs derived from boehmite [38], where it is stated that θ - Al_2O_3 is achieved at temperatures of ~950–1000°C.

The refinement/calculated spectra (darkorchid circles) fits the observed pattern (salmon solid line), where the difference between the observed spectra (salmon line) and the calculated (darkorchid circles) is illustrated by the green curve (Fig. 1b). Besides, the brown solid lines (Fig. 1c) represent yttria indexed planes (h, k, l) according to the BGMN reference (04–005–4378), while the darkblue solid lines (Fig. 1d)

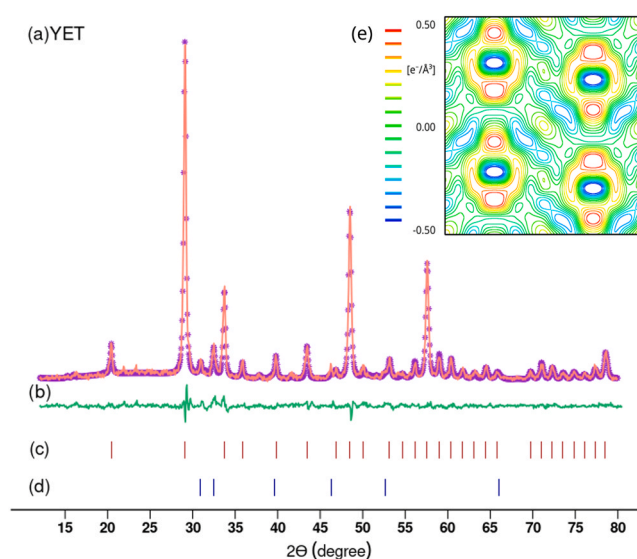


Fig. 1. Rietveld refinement of YET powders: (a) salmon solid line is the experimental data, darkorchid circles are the calculated pattern; (b) medium-seagreen solid line is the residual pattern (experimental – calculated); (c) brown solid lines are the indexed peaks of Y_2O_3 , while those (d) darkblue are attributed to θ - Al_2O_3 ; (e) electron electron density map.

represent θ - Al_2O_3 indexed planes based on the BGMN reference (01–086–1410). The main Rietveld refinement results were R of 8.87 %, R_w of 12.35 %, R_{exp} of 8.45 %, χ^2 of 2.1361, G_oF of 1.4615, crystallite size (d_c) of 35.5 ± 1.1 nm, and crystal density (ρ_{XRD}) of 5.031 g·cm⁻³.

The Rietveld method also provides a significant data to illustrate the distribution of electrons into a unit cell, and this graphical representation is known as electron density map (Fig. 1d). Red contours indicate the electron distribution of yttrium (Y) atoms, whereas light blue lines contours indicate those from oxygen (O) atoms. The enhancement of red lines is attributed to the presence of the rare-earth dopants as europium (Eu), and thulium (Tm). Additionally, it is evidenced that yttria lattice exhibits many oxygen vacancies represented as green lines contours and due to this feature yttria is used as a host material for doping with other rare-earth ions. The insertion of another rare-earth ion lead to to improve yttria characteristics such as thermal-erosion resistance [39], sinterability [40], optical properties [41], electrical conductivity [42], and dosimetric materials [43]. Studies performed by our group on colloidal processing of yttria based ceramics have shown the potential of yttria for radiation dosimetry. Europium-yttria (YE) rods exhibited a significant and linear EPR dose-response behaviour in a range of dose from 0.01 to 10 kGy[44]. While, thulium-yttria (YTm) powders presented more effective response to dose than those of “pure” yttria [45]. Recently, it was reported [46] that YTm rods sintered at 1600°C for 2 h exhibited linear dose-response behaviour in a range of dose from 0.001 to 1 kGy.

The XRD result illustrated in Fig. 1 reveals that the doping process of yttria using Tm^{3+} and Eu^{3+} ions was effective. Upon crystal lattice, the ionic radius of Eu, Tm and Y are relatively similar 0.098, 0.109, and 0.092 nm, respectively, and therefore the character of doping is substitutional. Thus, Eu and Tm ions replace Y ions at C_2 and S_6 sites with no significant distortion of crystal lattice. It is expected that doping with europium and thulium can give rise of a great number of electron defects in yttria lattice and enhance its electronic features for dosimetry applications. The beneficial effects of substitutional doping has been reported elsewhere [47–51].

Yttria in cubic C-type form exhibits 16 unit formula (YO_6), with 32 cations that constitutes 24 sites of C_2 symmetry, 8 sites of C_{3i} symmetry and space group C_2 and $C_{3i}S_6$ (Fig. 2a–c). As illustrated in Fig. 2d and highlighted in light blue dots, the C-type form is the most predominant

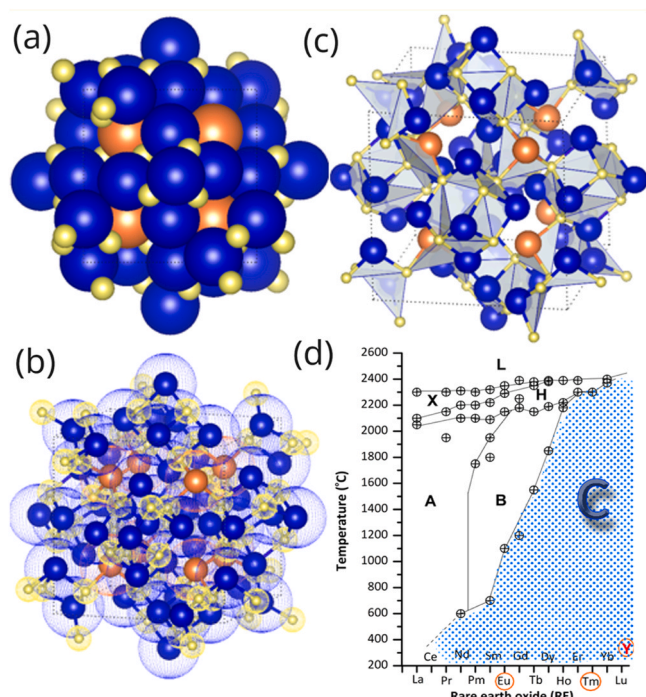


Fig. 2. Representation of the crystalline structure of yttria in cubic C-type form from XRD experimental data processed by Vesta software, where a unit cell is illustrated based on the style models (a) space-filling, (b) ball-and-stick with dot-surface, (c) polyhedral; and (d) phase diagram of rare-earth sesquioxides, where the cubic C-type form as the most predominant form is highlighted in blue dots.

crystalline structure for the majority of rare-earth (RE) based sesquioxides (RE_2O_3) [35]. Moreover, Y, Eu, and Tm based sesquioxides (highlighted in red) are stable in Cubic C-type up to the temperature limit of 2250°C, 1100°C, and 2200°C, respectively. The following forms A, B, H, and X are usually obtained by using both high pressure and high temperature [52–54]

Particle size distribution of YET powders by PCS is shown in Fig. 3a. According to results the powdered composition is constituted of a narrow particle distribution in nanosize range, characterized by a mean particle diameter (d_{50}) of 148 nm, span (S_p) of 69 nm, which is the difference between d_{90} and d_{50} fractions, and a relative span (R_{S_p}) of 0.5,

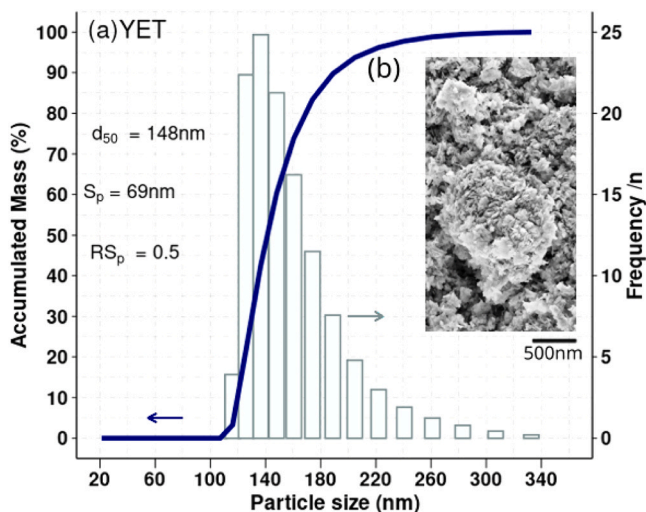


Fig. 3. (a) Particle size distribution by PCS; and (b) SEM image of flake-like particles.

which corresponds to the ratio between S_p and d_{50} .

Particles in nanosize range are useful in ceramic processing, seeing that they can form high-density powder compacts, which in turn, lead to development of advanced materials with controlled microstructure as sintered. Alves et al. [55] found out lithium disilicate samples prepared with glass-based powders (d_{50} of 1.7 μm) presented higher densification ($\rho \approx 96\%$) than those prepared with coarsed powders (d_{50} of 12 μm) and ($\rho \approx 92\%$). Moreover, nanoparticles usually promote the improvement of materials characteristics such as mechanical strength [56], electrical conductivity [57], hardness [58], corrosion resistance [59], luminescence [60], and radiation measurement [61]. The particle size distribution observed for YET powdered composition seems to be useful to prepare concentrated suspensions with the aim to form nanostructure materials for radiation dosimetry.

Based on the SEM image illustrated in Fig. 3b, it is observed that YET particles are constituted by agglomerate of flake-like particles, whose size is inferior than 200 nm. This result makes evident the synthesis method proposed was effective in producing ceramic particles in nano scale size. Like size, particle shape also can head the further steps of processing, such mixing [62], dispersion [63], shaping [64], and sintering [65]. Moreover, the particle shape has great influence on the formation and evolution of the material microstructure [66–71]. Considering the Dupont et al. [72] model to predict the formation and evolution of a ceramic powder compact, the YET flake-like powders tend to undergo the following densification stages: (1) motion of particles; (2) densification; and (3) grain growth.

The EPR spectra of YET nanoparticles as a function of dose is illustrated in Fig. 4. Based on results, it is clearly observed a main EPR peak (P_1) recorded at 335mT, which is attributed to interstitial oxygen ion from environmental atmosphere. In addition, this peak was considerably enhanced under irradiation of 10 kGy (gold line). A second peak (P_2) attributed to F^+ centre charged vacancy oxygen with one remaining electron, was observed at 343mT. On the other hand, the P_2 peak was not observed for samples exposed to irradiation up to 20 kGy, which indicates that occurred a full recombination of electron defects and paramagnetic radicals. The incorporation of Eu, and Tm ions into yttria lattice is performed by replacing Y^{3+} ions for $\text{Eu}^{3+}/\text{Tm}^{3+}$ ions on yttria sites C_2 and C_{3i} . As discussed previously on XRD characterization (Fig. 1), there is a narrow difference between ions size (Y, Eu, and Tm) and the doping process is substitutional. Even if, no significant structural changes were observed, new electron defects, which includes vacancies

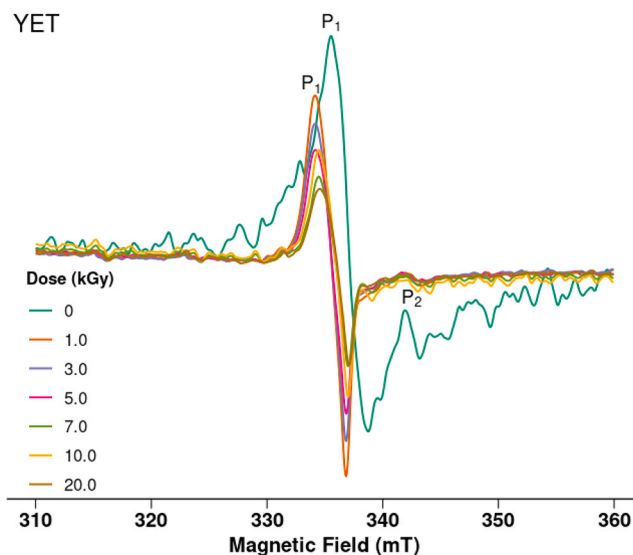


Fig. 4. Electron paramagnetic resonance spectra of the YET nanoparticles as a function of dose from 0 up to 20 kGy, and recorded under environmental atmosphere and temperature.

and unpaired electrons may be formed and during irradiation under 10 kGy these electron defects can be observed. During our investigation on europium doped yttria rods, four EPR peaks assigned to (a, b, c₁, and c₂) and recorded at 160, 249, 345 and 360mT were observed.

The g-value is a signature of an electron defect. As illustrated in Fig. 5, YET powders exposed to radiation doses ranging from 0 up to 20 kGy exhibited a slight variation of g-values from 2.0094 to 2.0177, and a span of 0.0083. As reported in literature [73–76], g-values around 2.0000 are usually assigned to oxygen vacancies (V_O). Osada et al. [77] achieved a g-value around 2.040 for Y_2O_3 -CaO powdered samples, while Brown et al. [78] reported g-value of 2.0415 for Er:Y₂O₃ powders. The point defect (V_O) is originally of yttria lattice, where Eu³⁺ and Tm³⁺ ions filled these empties sites. As a result, a small variation on g-values was recorded. However, (V_O) can also be induced by processing conditions as thermal treatment (atmosphere, temperature, time, and electric field). Yttria oxygen vacancies enable the doping with rare-earth metals (RE), forming new materials (RE:Y₂O₃) with enhanced mechanical, chemical, and spectroscopic response. Moreover, oxygen vacancies drive the mechanism of flash joining as reported by Zhang et al. [79]

The EPR response of YET powders as a function of dose is illustrated in Fig. 6. Considering the peak-peak amplitude (PPA) of the main peak (P₁), it is clearly evidenced that no irradiated powders presented the highest EPR response around of 5.6.105a.u., while those exposed to ionizing radiation exhibited a decrement in PPA in a range of dose from 1 up to 20 kGy. This result makes evident the electron defects induced by doping with Eu and Tm ions under high dose irradiation recombine with each other, leading to decrement of EPR response. On the other words, Tm ions compete with Eu ions into yttria lattice, providing low concentration of electron defects. Additionally, Tm ions could have filled yttria sites that do not show a dosimetric response accordingly as exposed to high dose radiation. In a previous study performed by the group [80], it was achieved that doping yttria with 2 at%Eu led to improvement of EPR response in a range of dose from 1 up to 10 kGy. Even if the use of Tm and Eu was not effective in enhancing EPR response of yttria under high dose irradiation, the present result might be different using lower doses in a further investigation.

The effect of dose on peak-width (pw) of P₁ peak is illustrated in Fig. 7. Based on the results, irradiation induced a narrowing effect on pw, ranging from 3.27mT (no dose) to 2.57 (20 kGy). The pw is due to the contribution from dipolar interaction between dopant and host spins, i.e in the present study Eu³⁺ and Tm³⁺ as dopants, and Y³⁺ as host. According to Mitsuma [81] the fast relaxation of host ions can randomly modulate the dipolar and exchange interaction between paramagnetic host and impurity ions, resulting in peak-width narrowing.

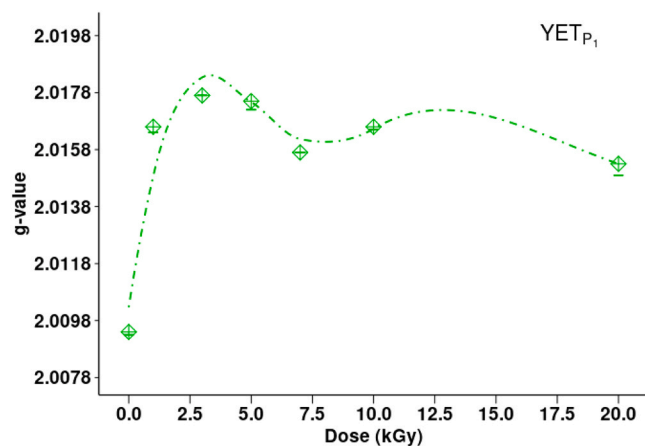


Fig. 5. Variation of the g-value of YET powders (peak P₁) as a function of dose from 0 up to 20 kGy.

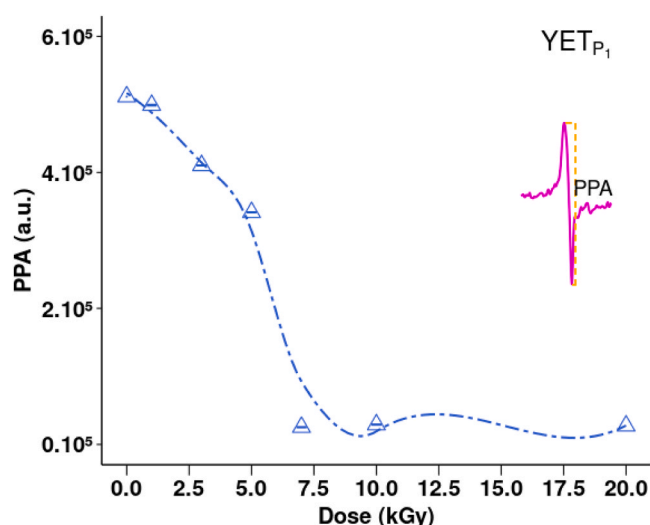


Fig. 6. Peak-peak amplitude (PPA) of the main EPR peak (P₁) as a function of dose ranging from 0 up to 20 kGy.

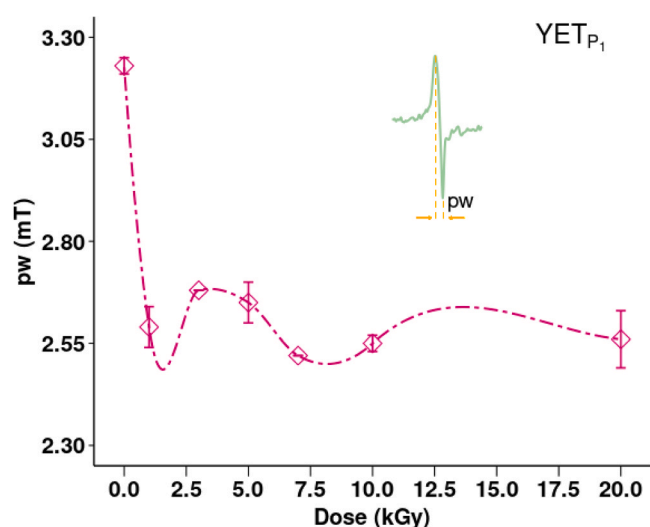


Fig. 7. Variation of peak-width (pw) of the main EPR peak (P₁) as a function of dose, ranging from 0 up to 20 kGy.

The EPR characterization of YET nanoparticles as synthesised and after exposed to ionizing radiation (⁶⁰Co) under a range of dose from 1 to 20 kGy provided important data on yttria electron defects, including the behaviour of its paramagnetic radicals e.g. g-value, PPA, and pw. The knowledge of how a material/substance response to ionizing radiation, which means a radiation dose, is a fundamental stage in the search process of new materials for radiation dosimetry.

4. Conclusion

Europium, thulium co-doped yttria (YET) powders, with cubic C-type form, mean particle size (d_{50}) 148 nm, and electron paramagnetic resonance (EPR) response as a function of dose, were successfully obtained by an alternative hydrothermal synthesis. YET nanoparticles prepared with 1.0 at%Tm presented an EPR spectra featured with a main peak (P₁) recorded at 335.52mT, g-value 2.0094, and peak width 3.23mT. Even if the peak-peak amplitude (P₁) of the powdered samples exhibited a decrement behaviour as a function of dose, it might be different using lower doses. These achievements are essential to go forward in the formation of new materials for radiation dosimetry.

Prime Novelty Statement

Yttria (Y₂O₃) also known as yttrium oxide is one of the most used rare-earth based oxides for advanced materials due to its special physical chemistry properties. Additionally, yttria properties can be improved by doping with others rare-earths elements (RE:Y₂O₃). However, most contributions from literature are limited to powders synthesis, while investigations on electronic defects induced by RE doping and ionizing radiation are very scarce.

The present paper innovates by evaluating the dose-response behaviour of europium, thulium co-doped yttria (YET) powders obtained by an alternative hydrothermal synthesis. YET nano-sized powders with narrow particle size distribution were formed using hydrothermal synthesis based on environmental pressure and temperature of 60°C. Besides, powder characteristics as particle size distribution, powder shape, crystalline structure, and electron density were investigated. Moreover, electron defects induced by dopant concentration and ionizing radiation (⁶⁰Co) were characterized by Electron Paramagnetic Resonance (EPR) under environmental temperature.

As exposed above, the paper is original, innovative and fits the scope of this journal. The achievements reported are useful parameters to advance toward formation of new materials for radiation dosimetry.

Consent for publication

We authors declare our consent for publication.

Ethics and consent to participate

No human or animal were used in the study

Appendix A. : Chemical Composition of the rare-earth based starting materials used for synthesis of europium, thulium co-doped yttria (YET) nanoparticles

The chemical composition of the rare-earth based starting materials was characterized by Inductively Coupled Plasma Atomic Emission Spectrometry (ICP-AES, ICPE 9000, Shimadzu), and the results are presented in Tab.1, Tab.2, and Tab.3, respectively.

• Yttria (Y₂O₃)

Table 1
Main elements observed in the chemical composition of Y₂O₃ powders as received

Element	C (ppm)	Element	C (ppb)	Element	C (ppb)
Y	> 550	Th	510	Zr	43
Cs	65	Pr	260	Sc	15
Si	4,1	Mo	180	Eu	14
Rh	3,5	Ta	160	Ga	13
Ge	1,3	Na	130	Mg	3.3
Pt	1,1	Cr	100	Be	1.9
		Ca	49	Al	1.4

C: concentration; ppm: parts per million; ppb: parts per billion.

• Europium Oxide (Eu₂O₃)

Table 2
Main elements observed in the chemical composition of Eu₂O₃ powders as received

Element	C (ppm)	Element	C (ppb)	Element	C (ppb)
Eu	> 1000	Na	860	Gd	210
Cs	280	Sn	790	Nb	200
Rh	22	Ge	780	Sc	190
Si	4,4	Dy	710	Pb	190
Th	3,9	Bi	530	Ta	190
U	2,2	Sm	520	Tb	160

(continued on next page)

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Declaration of Competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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Table 2 (continued)

Element	C (ppm)	Element	C (ppb)	Element	C (ppb)
Cu	1,5	Ce	460	Er	150
P	1,5	Hf	460	Y	50
Pr	1,4	Tm	240	Al	1.1

C: concentration; ppm: parts per million; ppb: parts per billion.

- Thulium Oxide (Tm₂O₃)

Table 3

Main elements observed in the chemical composition of Tm₂O₃ powders as received

Element	C (ppm)	Element	C (ppb)	Element	C (ppb)
Tm	> 1000	Ta	870	Nb	410
Cs	800	Os	740	Ru	390
Rb	140	Ge	730	Er	360
Rh	52	Mo	630	Hf	270
Co	12	Na	500	Pb	270
Th	12	Sm	490	Fe	220
Ir	5.9	V	480	Zr	210
Si	4.3	Ho	440	Y	47
W	2.2	Ga	430	Al	1.8

C: concentration; ppm: parts per million; ppb: parts per billion.

Data availability

We cannot share any data today due to a hacker attack to our server. The data will be available as soon as this issue is solved.

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