



Full Length Article

The role of Pt loading on La₂O₃-Al₂O₃ support for methane conversion reactions via partial oxidation and steam reforming

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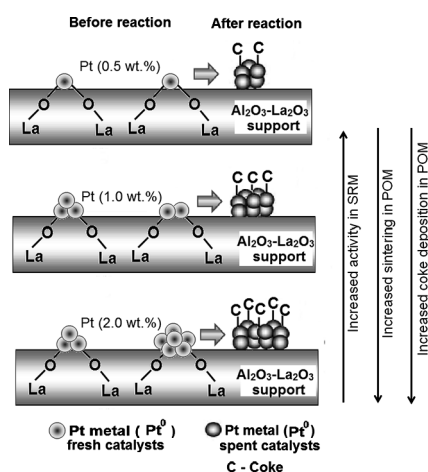
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GRAPHICAL ABSTRACT



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ABSTRACT

The effects of Pt loadings on the catalytic performance of the La₂O₃-Al₂O₃-supported Pt nanoparticles are investigated during the partial oxidation (POM) and steam reforming of methane (SRM). From analyses of XRD, UV-Vis, TPR, CO-DRIFTS, XPS, Raman spectroscopy, cyclohexane dehydrogenation reaction, Pt surface species and their dispersions were fully observed. The good degrees of interaction between Pt nanoparticles and lanthana species in the support gave robust catalysts in POM, evidenced by XPS and TEM for low Pt loadings. Arrhenius plots for SRM showed an apparent activation energy of 70 kJ mol⁻¹ for all Pt(x wt%)/Al₂O₃-La₂O₃ catalysts. An enrichment of the Pt species at loadings superior to 0.5 wt% resulted in Pt nanoparticles weakly interacting with the La₂O₃-Al₂O₃ support and the consequent sintering of the particles in SRM and POM reactions. On the contrary, best catalytic results and a more stable performance during POM in 24 h on stream was observed, when dispersing a 0.5 wt% of Pt on the support. A strong interaction between the PtO_x species and the support was crucial for La₂O₃ preserve the high dispersion of the Pt entities. This favored the reactivity of surface oxygen species coming from LaPtO_x[Pt⁰]_n. Indeed, this chemical entity was located on the surface of the solid, at

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the periphery of Pt⁰ particles, being further converted into La₂PtO_x[Pt⁰]_{n-1}. The decomposition of CH₄ to CO and H₂ as well as the coke gasification on the accessible Pt sites gave better conversions for Pt(0.5 wt%)/Al₂O₃-La₂O₃ compared with the other solids with higher Pt loadings.

1. Introduction

Methane transformations have been the focus of intensive research over the past decades with a rapid expansion of the catalytic reactions to convert this hydrocarbon [1–5]. Of these, steam (SRM), dry reforming (DRM), partial oxidation (POM), autothermal reforming (ATM) and the newest catalytic routes of bi and tri-reforming of methane into syngas are particularly attractive [4–8]. Targeting environmental protection by decrease of methane emissions to avoid the global warming, it is imperative to find alternative catalytic routes to convert methane to valuable compounds [1,4].

Although there have been improved efforts in the routes to transform methane via reforming reactions [4,5,9–11], these approaches are only effective in making use of an efficient catalyst to these reactions. In this sense, a variety of solids, including transition metals such as Ni and Co and noble metals i.e., Pt, Ru, Pd, Rh and Ir supported catalysts have shown promising, as they demonstrate good performances in the conversion of methane reactions [1–7,10–14]. However, a majority of these solids are not scalable or their practical utilization is rare. Therefore, the catalysts are unlikely to be of commercial importance due to their deactivation by carbon deposition, particles sintering or phase transformations during the methane reforming reactions.

In particular, Pt supported catalysts are extensively studied as these solids are effective in the cleavage of C–H bonds and demonstrate high activity in the reforming reactions [3,15,16]. Especially in the case of POM reaction, the well dispersed Pt particles on alumina, titania, ceria, perovskites and spinel oxides, among other supported catalysts have been effectively tested in the reaction [16–18]. Nevertheless, there are some important issues in the aforesaid catalysts related to the stability, particularly those containing alumina, considering the coking, reoxidation under the POM conditions and the solid-state reaction of the transition metal with the support are taking into account.

Additionally, several efforts have been successfully made to overcome the restricted high-temperature stability of Pt particles on alumina either anchoring them on other metal or with adding a second metal (nonmetal) to the support, besides Pt [17–21].

More recently, it has been reported in our studies that the addition of lanthanide oxides to alumina support has great promise to enhance the catalyst lifetime to avoid coking during methane transformations [15,18]. Concerning the use of Pt/Al₂O₃-La₂O₃ catalyst under POM conditions, it has been reported that the solid was transformed readily into [LaPt_xO]Pt⁰-like species achieving a good stability during the catalytic runs [18,22]. Also, both cerium oxygen storage capacity and oxygen vacancies near the Pt particles on Pt/CeO₂-Al₂O₃ catalysts resulted in similar effects in POM reaction [23,24].

Furthermore, steam reforming of methane (SRM) is an endothermic reaction to produce syngas, which is traditionally carried out over a nanosized metallic phase metal dispersed on supports like Al₂O₃ [24]. It is well known from literature reports that lanthana has a basic character and promote the dispersion of nanosized active metal particles [8,24]. Besides, the lanthanum oxides have unique properties contributing to form lanthanum oxycarbonate (La₂O₂CO₃) species in the presence of CO₂. Consequently, the later species reacts with surface carbonaceous deposits to yield La₂O₃ and CO during steam reforming process [8].

Although the addition of lanthana has proven to be efficient to enhance the stability and limit coking of Pt/Al₂O₃ and thereby, improving its catalytic performance in POM and SRM reactions, it is essential to study the effects of the Pt particles sizes in the resistibility of lanthana promoting Pt/Al₂O₃ in both reactions. Currently, our studies displayed evidence for Pt particle sizes strongly influencing in DRM

reaction [15]. However, the lack of knowledge on the effects of Pt particles contribution in POM and SRM reactions can be attributed to challenges in controlling the Pt particle sizes due to their inherent re-oxidation of platinum by O₂ or steam during POM and SRM runs, respectively.

Thus, the present work investigates the influence of the surface Pt particles and their sizes in the catalytic activity of Pt(x wt%)/Al₂O₃-La₂O₃ catalysts (where x represents the Pt loadings) in POM and SRM reactions. Based on these considerations, the strategies adopted consisted of the lanthana selection as the promoter, since La₂O₃ is not readily reducible and it is very effective for alumina stabilization, as well. Therefore, the Al₂O₃-La₂O₃ support allows for a better Pt stabilization and methane activation in POM and SRM long terms stability runs. This has never been observed experimentally for sol-gel based- Pt (x wt%)/Al₂O₃-La₂O₃ catalysts, before.

2. Experimental

2.1. Synthesis of the catalysts

The supported Pt(x wt%)/Al₂O₃-La₂O₃ catalysts were synthesized by a sol-gel method. Details of the method are described elsewhere [18]. In brief, the support was synthesized mixing 103.5 mmol of aluminum tri-*sec*-butoxide (99% Merck) and 3.25 mol of absolute ethanol (99.5% Merck) under vigorous stirring at 100 °C for 1 h. Then, 4.2 mmol of lanthanum nitrate solution was dissolved in the previous mixture and stirred continuously. Afterwards, the suspension was peptized by addition of 25 mL of a nitric acid solution (0.109 mol L⁻¹) under stirring. Subsequently, the mixture was refluxed at 100 °C for 14 h to form the Al₂O₃-La₂O₃ xerogel containing 12 wt% of La₂O₃. This support was obtained by calcination of the xerogel at 950 °C for 6 h, using synthetic air flow. The support possessing a 12 wt% of La was denoted as Al₂O₃-La₂O₃.

Pt(x wt%)/Al₂O₃-La₂O₃ catalysts were prepared through Pt impregnation procedure to incorporate the H₂PtCl₆·6H₂O solution (Umicore Brasil) on the aforesaid Al₂O₃-La₂O₃ support. The above-mentioned mixture was stirred in a rotary evaporator at 70 °C. The catalysts were subjected to a drying at 60 °C overnight and finally calcined at 300 °C under air flow.

The solids were labeled as Pt(0.5 wt%)/Al₂O₃-La₂O₃, Pt(1.0 wt%)/Al₂O₃-La₂O₃ and Pt(2.0 wt%)/Al₂O₃-La₂O₃, respectively for 0.5, 1.0 and 2.0 wt% of Pt on the solids. These catalysts were designed as Pt(x wt%)/Al₂O₃-La₂O₃.

2.2. Characterization of the catalysts

The crystalline phases were determined by X-ray powder diffraction (XRD) patterns in a Rigaku Multiflex diffractometer using Cu K_α radiation. The diffractograms were collected in the 2θ region of 5–80° with a 0.02 step-scan and a step time of 2 s. The patterns were recorded and compared with those of the Joint Powder Diffraction Committee files (JCPDS).

The Pt loadings were measured by chemical analyses using inductively coupled plasma optical emission spectroscopy (ICP-OES) in the AtomScan 25 spectrometer (Thermo Jarrel Ash) equipment.

Nitrogen adsorption-desorption isotherms were obtained using a Micromeritics ASAP 2000 equipment. Before the analyses, the samples were outgassed under vacuum at 200 °C for 2 h. The specific area, average pore size and total pore volume of the catalysts were obtained by the BET and BJH methods, respectively.

UV-Vis diffuse reflectance spectra (DRS) were obtained in a Cary 5G UV-Vis-Nir Varian spectrometer.

Temperature-programmed reduction (H_2 -TPR) experiments were conducted in a Micromeritics Pulse Chemisorb 2705 equipment, which was coupled with a thermal conductivity detector (TCD). Pre-treatments of the samples were performed in N_2 at 150 °C for 1 h using 100 mg of the solids. After the temperature was cooled down to 25 °C, the H_2 -TPR analyses were carried out by heating the solids from 25 to 1000 °C with a ramping rate of 10 °C min^{-1} using a 5% H_2/Ar mixture. The effluent gas was analyzed by a thermal conductivity detector (TCD).

The CO adsorption measurements were accompanied by FTIR (CO-DRIFTS) using a Thermo Nicolet 4700 Nexus FT-IR spectrophotometer with MCT detector and Diffuse Reflectance Infrared Fourier Transform Spectroscopy-DRIFTS reactor cell (Spectra Tech). The cell was equipped with CaF_2 windows (DRIFT HTHV cell) and connected to a gas-dosing and evacuation system. The spectra were collected with a resolution of 4 cm^{-1} resolution using 64 scans. Before the measurements, the samples were reduced at 650 °C under a 25% H_2/N_2 flow for 2 h. The adsorption of CO was performed at 25 °C with CO pulses at a pressure of 20 Torr.

The Scanning Electron Microscopy (SEM) images were taken with a JEOL JSM 6300 microscope operating at 20 kV. The local elemental analysis of the solids was carried out by energy dispersive X-ray analysis (EDS) using an EDAX spectrometer equipped to the SEM microscope.

Transmission electron microscopy (TEM) was used to determine the morphology of particles of the reduced and spent catalysts. The experiments were performed on a JEOL JEM-3010 microscope at an operating voltage of 300 kV and 1.7 Å point resolution. For spent solids, the TEM images were collected using a Jeol JEM 2100 microscope. Prior to the experiments, the samples were dispersed in ethanol or isopropanol and then transferred to carbon coated copper grids.

The average particle size distributions were measured from SEM and TEM images using the Image-Pro Plus software (Media Cybernetics, Inc.). The lognormal density function was used to fit the experimental data of the histograms.

X-ray photoelectron spectra were recorded on VG ESCALAB 200R spectrometer equipped with a hemispherical electron analyzer and an Al K_{α} source ($h\nu = 1486.6$ eV, 1 eV = 1.6302×10^{19} J). The binding

energy (BE) scale was pre-calibrated with respect to the C 1s core level at 284.8 eV. The atomic concentration ratios were calculated from the integral photoelectron peak intensities (O 1s, Al 2p, La 3d and Pt 4d). The fittings were in a XPSpeak1 software and determined with different proportions of Lorentzian and Gaussian functions.

The dehydrogenation of cyclohexane to benzene was used to estimate the Pt dispersion by an indirect method. As the dehydrogenation of cyclohexane is a structure insensitive reaction, its rate is independent of the dispersion of the metal on the surface, as previously demonstrated [18]. The catalytic runs were performed in a continuous fixed bed quartz reactor at atmospheric pressure using 10 mg of the catalyst powders, which were loaded into the fixed-bed reactor at atmospheric pressure. Before the catalytic activity tests, the catalysts were reduced *in situ* in the reactor using a H_2 flow (30 $mL\ min^{-1}$) at 650 °C for 2 h. The reaction was conducted at 170 °C with a WHSV of 170 h^{-1} by feeding the cyclohexane to the reactor. The gas products were analyzed using a HPINNOWAX capillary column in the HP5890 gas chromatograph.

2.3. Catalytic evaluations

2.3.1. Steam reforming of methane (SRM)

The steam reforming of methane tests were carried out in a fixed bed continuous flow quartz reactor possessing an internal diameter of 8 mm. The reaction temperature was monitored by a type K thermocouple placed inside the catalyst bed that allows controlling the reaction temperature. The reactor was charged with 100 mg of the samples. Before the catalytic runs, the samples were previously reduced to 650 °C under a H_2 flow at 30 $mL\ min^{-1}$. For a typical reaction, a $CH_4:H_2O:N_2$ feed composition possessing a ratio of 1:3:0.4 (total flow rate of 2×10^{-2} $mol\ min^{-1}$) was introduced to the reactor at atmospheric pressure. The reaction temperature was varied from 410 to 510 °C to achieve a 13% of conversion. Further details of the activation energy and TOF calculations as well as additional data are found in ref. [24]. The resulting effluent gas products were then analyzed by an on-line gas chromatography using a Varian-340 with a TCD detector. For reaction product analysis, the Porapak N and Molecular Sieve 13X were connected in a series of parallel columns and attached with the TCD for product separation. The reactants and products components e.g. CH_4 , CO, CO_2 , H_2 and H_2O were detected, but H_2O was not quantified.

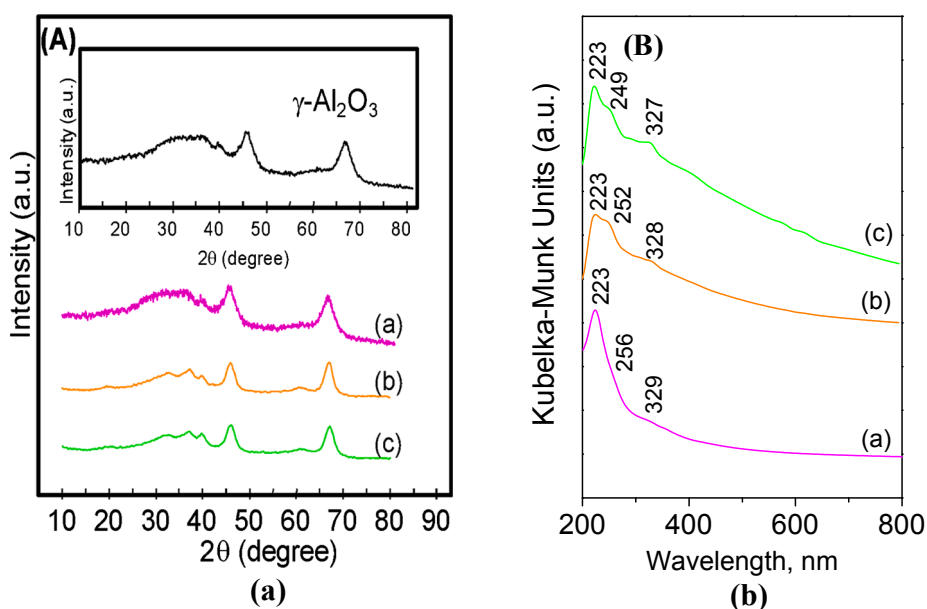


Fig. 1. (A) XRD patterns and (B) DRS spectra of the fresh catalysts: (a) Pt (0.5 wt%)/ Al_2O_3 - La_2O_3 , (b) Pt (1.0 wt%)/ Al_2O_3 - La_2O_3 and (c) Pt (2.0 wt%)/ Al_2O_3 - La_2O_3 . The inset figure is the XRD pattern of the Al_2O_3 - La_2O_3 support.

Table 1

The BET surface area (S_{BET}), pore volume (V_p) and average pore diameter (D_p) of the solids studied.

Catalysts	S_{BET} ($\text{m}^2 \cdot \text{g}^{-1}$)	V_p ($\text{cm}^3 \cdot \text{g}^{-1}$)	D_p (nm)
Pt (0.5 wt%)/Al ₂ O ₃ -La ₂ O ₃	119	0.17	6.4
Pt(1.0 wt%)/Al ₂ O ₃ -La ₂ O ₃	89	0.16	7.2
Pt(2.0 wt%)/Al ₂ O ₃ -La ₂ O ₃	105	0.15	6.5

2.3.2. Partial oxidation of methane (POM)

Catalytic performances of the solids were investigated in the partial oxidation of methane (POM) using a fixed-bed down flow reactor at atmospheric pressure. About 40 mg of the samples were mixed with the diluent e.g., 72 mg of SiC and then, placed in the quartz tube reactor under nitrogen flow (30 mL min^{-1}) for 0.5 h at 150°C . Subsequently, the samples were reduced using hydrogen flow at 30 mL min^{-1} for 2 h at 650°C . Next, the reaction mixture consisting of CH₄:O₂:N₂ with a molar ratio of 2:1:0.9 was introduced into the reactor and the total flow of the mixture was 130 mL min^{-1} with a WHSV = 80 h^{-1} . The reaction was conducted at 800°C . The product concentrations were measured online with a gas chromatography (Varian 3800 CX) using a Chrompack CP-Wax 57 CB capillary column coupled to a FID detector Test-201. An exception of H₂O, all other reactants and products such as CH₄, O₂, CO, CO₂ and H₂ were quantified using the aforesaid Varian 3800 CX instrument.

Methane conversion (% X_{CH_4}) and selectivities of CO₂, CO and H₂, as well as the reaction rates were obtained by their usual definitions:

$$\% X_{CH_4} = \frac{FCH_{4in} - FCH_{4out}}{FCH_{4in}} \times 100 \quad (1)$$

$$\% S_{CO_2} = \frac{\text{mols of } CO_{2out}}{\text{mols of } CO_{2out} + \text{mols of } CO_{out}} \times 100 \quad (2)$$

$$\% S_{CO} = \frac{\text{mols of } CO_{out}}{\text{mols of } CO_{2out} + \text{mols of } CO_{out}} \times 100 \quad (3)$$

$$\% S_{H_2} = \frac{\text{mols of } H_{2out}}{\text{mols of } H_{2out} + \text{mols of } H_{2Oout}} \times 100 \quad (4)$$

$$r_{CH_4} = \frac{FCH_{4in} - FCH_{4out}}{w_{cat} \cdot \text{time}} \quad (5)$$

where F_{in} and F_{out} represent the flow of the gas fed in the reactor and flow of the gas coming out of the reactor, respectively. Selectivity values were calculated from the abovementioned flow of the products obtained. w_{cat} and time indicate the catalyst weight and the reaction time, respectively.

3. Results and discussion

3.1. Structural properties through XRD and UV-Visible measurements

Fig. 1A depicts the XRD patterns of the fresh Pt(x wt%)/Al₂O₃-La₂O₃ catalysts. All the peaks are assigned to be from the cubic γ -Al₂O₃ (*Fd-3m* space group JCPDS 10-425). Moreover, the variations of the Pt loadings do not affect the crystallinity of the solids. This could be explained based on the fact that a 12 wt% of La₂O₃ is successfully incorporated in the γ -Al₂O₃ framework, as found elsewhere [18]. Another point is that the good dispersion of Pt on the solid surface may take place, even at high loadings of ca. 2.0 wt%. Thus, it could be assumed that the sizes of the Pt particles for samples having high Pt loadings are not visible in the XRD patterns due to the limitation of the technique.

The diffuse reflectance experiments (DRS) are used to predict the geometric and electronic properties of the Pt on the fresh Pt(x wt%)/Al₂O₃-La₂O₃ catalysts. The charge-transfer bands from the oxygen coming from the support or chloride ions to Pt are represented by a

broad band with maximum intensity at 224 nm for Pt(0.5 wt%)/Al₂O₃-La₂O₃ catalyst (Fig. 1B). Due to the d-d transitions of Pt, a vibrational frequency peak is detected at 333 nm, in agreement with the findings [24–26].

Notably, the relative intensity of the bands decreases significantly while the charge transfer and d-d transitions bands became more visible with increasing the Pt loading onto the supports; consequently, the peaks are shifted to higher frequencies. This indicates a lesser degree of Pt interactions with alumina and lanthana. It may also be assigned to the metal-support interaction between [Pt^{IV}(OH)₄Cl₂]_s or yet, (PtO_xCl)_s type species and Al₂O₃-La₂O₃ support surface [18]. Furthermore, the presence of PtO₂ species with big PtO particles may facilitate the increase of the d-d transitions band. In addition, the charge-transfer bands are shifted toward higher energy for Pt(2.0 wt%)/Al₂O₃-La₂O₃ compared with Pt(1.0 wt%)/Al₂O₃-La₂O₃ and Pt(0.5 wt%)/Al₂O₃-La₂O₃ catalysts. This can indicate that a lesser metal-support interaction may somewhat occur in the former solid.

3.2. Textural properties and morphological aspects by SEM and TEM

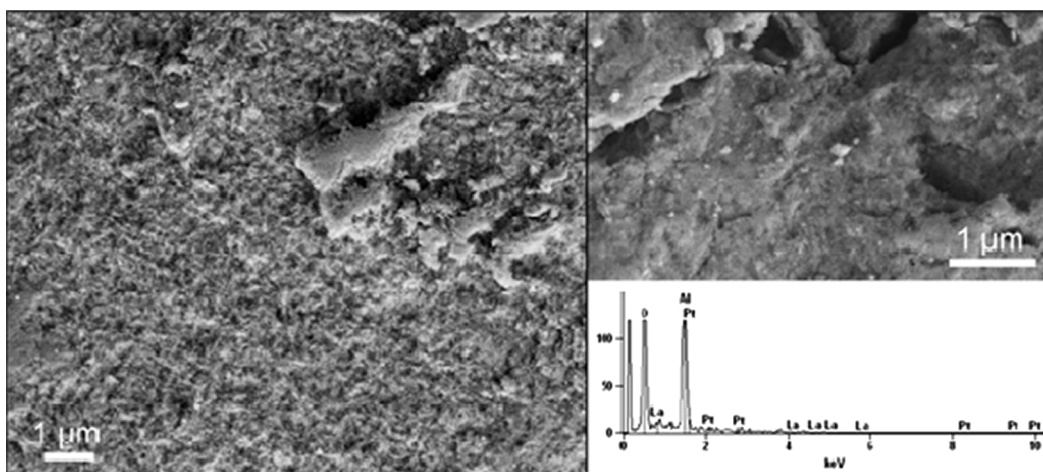
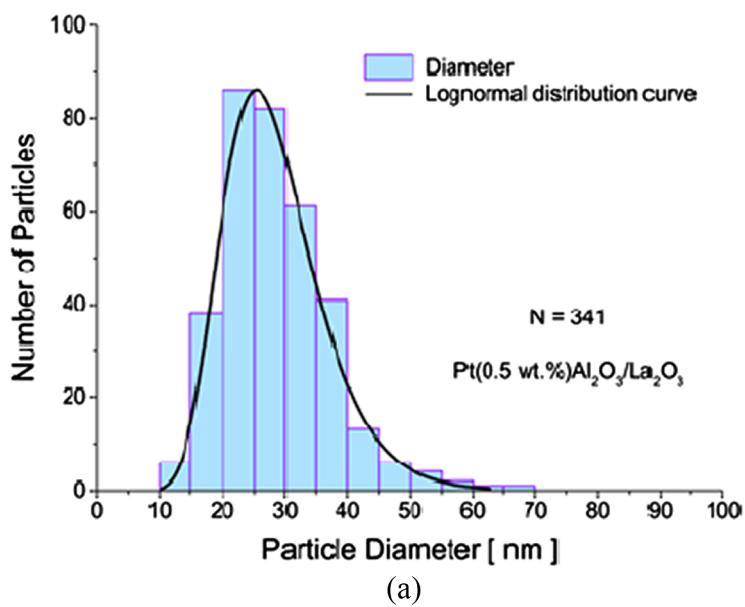
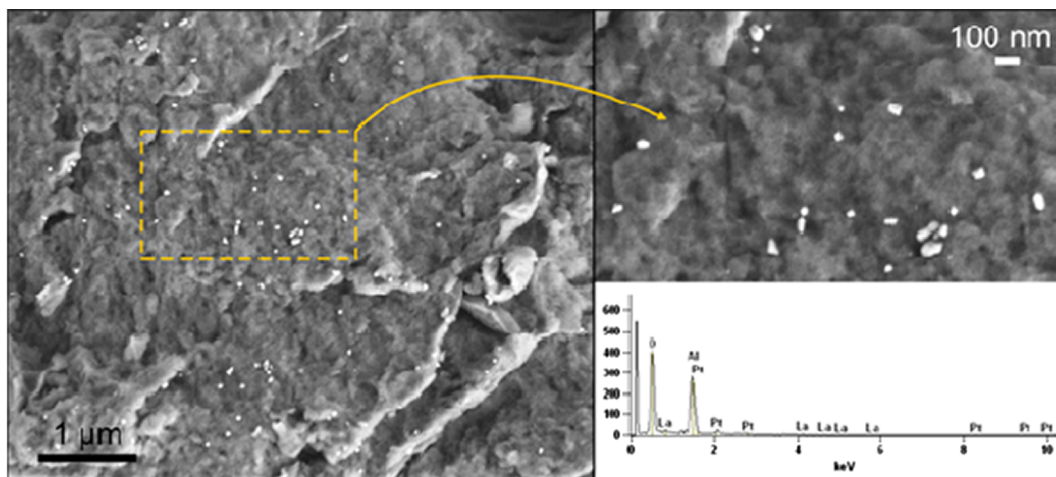
The textural properties of the solids are listed in Table 1. According to our previous work, the Al₂O₃-La₂O₃ support has BET surface area of $191 \text{ m}^2 \text{ g}^{-1}$ with pore volume value of ca. $0.17 \text{ cm}^3 \text{ g}^{-1}$ [18]. The BET surface areas of the Pt(x wt%)/Al₂O₃-La₂O₃ are in the 89–119 $\text{m}^2 \text{ g}^{-1}$ range with the correspondent pores volumes of 0.15–0.17 $\text{cm}^3 \text{ g}^{-1}$. The reason for the decrease of the textural properties seems to indicate that the Pt incorporation to the support may promote, in some extent, a blockage of the pore, especially for high amounts of Pt as 2 wt%. Also, Pt dispersion on the support is favored due to the lanthana presence, as found in our previous work [15], even at higher Pt loadings as 2.0 wt%. These observations are in line with XRD measurements.

Additionally, pore diameters values of Pt(0.5 wt%)/Al₂O₃-La₂O₃ and Pt(2.0 wt%)/Al₂O₃-La₂O₃ are quite similar whereas the pore diameter of Pt(1.0 wt%)/Al₂O₃-La₂O₃ is slight higher than the other solids, most probably due to the different sizes of Pt dispersed on the pore mouths of the later samples.

After being reduced, a distribution of the randomly Pt particles on solid surface is seen through the white dots of the SEM image and histogram of Pt(0.5 wt%)/Al₂O₃-La₂O₃ (Fig. 2a). Besides, La₂O₃ is still homogeneously incorporated to alumina support, especially in the close contact with Pt particles (as seen in the EDS spectra of the high magnification SEM image). For Pt(2.0 wt%)/Al₂O₃-La₂O₃ (Fig. 2b), the surface seems to be rough comparing with the 0.5 wt% counterpart. Also, the Pt particles become larger with the consequent growth upon reduction (as seen in the magnification SEM image). Indeed, the histogram of Pt(0.5 wt%)/Al₂O₃-La₂O₃ shows that the average particles size is 12 nm. According to the EDS elemental analyses, the platinum particles are supposed to be around the La and Al elements.

Our previous reports show that the TEM images of the fresh samples possessing Pt loadings of 0.5 wt% display the distribution of Pt on solid surface [15,22]. When reduced, the Pt particles sizes of Pt(0.5 wt%)/Al₂O₃-La₂O₃ catalyst varies from 3 to 15 nm (black dots in the left TEM image, Fig. 2c), which is much bigger than those on the fresh solid. The HRTEM image (included figure in the left image) shows that the lattice fringes found for reduced Pt(0.5 wt%)/Al₂O₃-La₂O₃ sample is 0.23 nm, which is attributed to be from (1 1 1) plane of metallic Pt. With increasing the Pt loadings to 2.0 wt%, the deposition of bigger Pt particle on the support is observed in the TEM image of the reduced Pt (2.0 wt%)/Al₂O₃-La₂O₃ sample (Fig. 2c, right side). Moreover, the HRTEM image in the lower right panel demonstrates that a d spacing of 0.19 nm corresponds to the (2 0 0) plane of PtO nanoparticles while the lattice fringe value of 0.23 nm is due to Pt⁰. Also, these Pt particles are in close contact to each other and have sizes of ca. 5–18 nm; thus, one can assume that these particles suffered from sintering during the reduction for a 2.0 wt% of Pt.

Thus, the results indicate that high Pt loadings in Pt(x wt%)/Al₂O₃-



(b)

Fig. 2. (a) The SEM images of the reduced Pt(0.5 wt%)/Al₂O₃-La₂O₃ solid. The included figure is the EDS spectrum of the sample. The panel includes the histogram of particle size distribution of the solid. (b) The SEM images of the reduced Pt(2.0 wt%)/Al₂O₃-La₂O₃ sample. The included figure is the EDS spectrum of the sample. (c) TEM image of Pt(0.5 wt%)/Al₂O₃-La₂O₃ is in the left side of the panel. TEM image of Pt(2.0 wt%)/Al₂O₃-La₂O₃ is in the right side of the panel. The High-resolution TEM images are included.

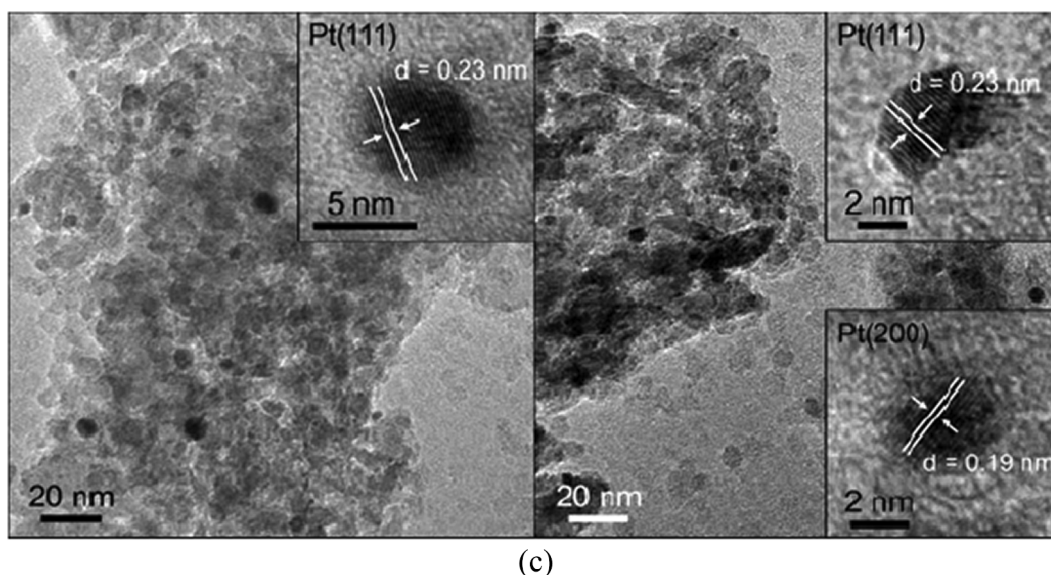


Fig. 2. (continued)

La_2O_3 catalysts can promote the formation of relatively bigger Pt particles on the $\text{Al}_2\text{O}_3\text{-La}_2\text{O}_3$ surface. Although the addition of lanthana greatly improves the Pt dispersion of the $\text{Pt}(x \text{ wt\%})/\text{Al}_2\text{O}_3\text{-La}_2\text{O}_3$ samples, big Pt particles are formed due to the sintering with increasing Pt loadings.

3.3. H_2 -TPR and CO-DRIFTS analyses

The TPR profiles of the $\text{Pt}(x \text{ wt\%})/\text{Al}_2\text{O}_3\text{-La}_2\text{O}_3$ catalysts are depicted in Fig. 3A.

The profiles of the $\text{Al}_2\text{O}_3\text{-La}_2\text{O}_3$ support do not display any reduction peaks below 1000°C [15]. Thus, any observed reduction peaks of the $\text{Pt}(x \text{ wt\%})/\text{Al}_2\text{O}_3\text{-La}_2\text{O}_3$ catalysts are strictly due to the reduction of the platinum oxide species. The TPR profile of the $\text{Pt}(0.5 \text{ wt\%})/\text{Al}_2\text{O}_3\text{-La}_2\text{O}_3$ catalyst depicts reduction peaks at 220 and 403°C with a shoulder arising at 523°C . Accordingly, the first peak is assigned to the

reduction of $[\text{Pt}^{\text{IV}}(\text{OH})_4\text{Cl}_2]_s$ species while the second one is attributed to the reduction of the $[\text{Pt}^{\text{IV}}\text{O}_x\text{Cl}_y]_s$ species [18]. The reduction peaks shift to low temperatures with increasing the Pt loadings. This could indicate an increase of $\text{PtO}_x\text{-PtO}_x$ networks with the support. Literature results suggest that the PtO_x particle sizes, loadings, dispersion and degree of oxidation may affect the TPR profile, as in the case of PtO_x supported on alumina [18 (and references herewith)]. Therefore, it is not possible to determine which parameter is relevant for the shifts of the reduction temperatures.

In line with TEM and UV-Vis results, the size of the Pt particles in the $\text{Pt}(x \text{ wt\%})/\text{Al}_2\text{O}_3\text{-La}_2\text{O}_3$ catalysts slight increased with raising the Pt loadings. As a consequence, an easier reduction of the Pt particles is seen for samples having higher Pt loadings, mostly due to the Pt particles agglomeration. Furthermore, the TPR profiles for samples possessing Pt loading higher than 0.5 wt\% exhibit quite similar reduction behavior to that of $\text{Pt}(0.5 \text{ wt\%})/\text{Al}_2\text{O}_3\text{-La}_2\text{O}_3$, except the more evident

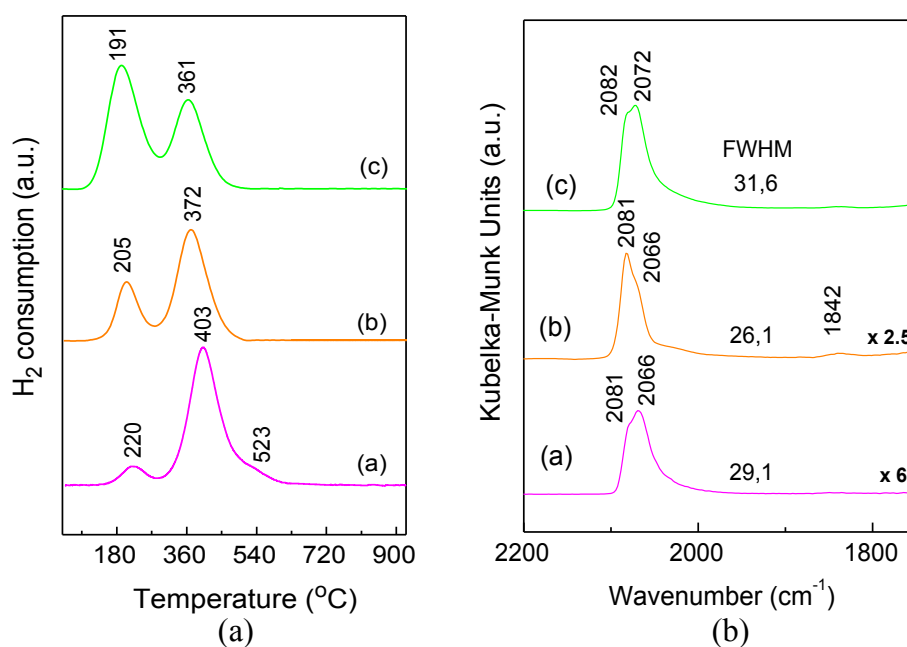


Fig. 3. (A) TPR curves of the fresh $\text{Pt}(x \text{ wt\%})/\text{Al}_2\text{O}_3\text{-La}_2\text{O}_3$ catalysts (B) DRIFTS of adsorbed CO spectra of the $\text{Pt}(x \text{ wt\%})/\text{Al}_2\text{O}_3\text{-La}_2\text{O}_3$ reduced catalysts. The samples are labeled as follows: (a) $\text{Pt}(0.5 \text{ wt\%})/\text{Al}_2\text{O}_3\text{-La}_2\text{O}_3$, (b) $\text{Pt}(1.0 \text{ wt\%})/\text{Al}_2\text{O}_3\text{-La}_2\text{O}_3$ and (c) $\text{Pt}(2.0 \text{ wt\%})/\text{Al}_2\text{O}_3\text{-La}_2\text{O}_3$.

shoulder at 523 °C, in reason of non-stoichiometric La₂O₃ formation.

The low temperature *in situ* DRIFTS with CO adsorption experiments aim to study the surface properties of the Pt particles and their interactions with CO. The CO-DRIFTS spectra (Fig. 3B) depict a board band with maxima at 2063 cm⁻¹, which is assigned to CO adsorption linearly bonded to under-coordinated sites such as step, edge and corners [27]. Another component is a shoulder at 2081 cm⁻¹, which is ascribable to CO linearly bound to well-coordinated terrace Pt (1 1 1) facets as well as the Pt⁰ (CO) species from the higher reducibility of Pt oxide by CO [18,27,28]. Rising the Pt loadings for more than 0.5 wt%, the CO bands shift to high frequencies regions and increased their intensities. Simultaneously, at low frequencies regions, the appearance of a low intensity band at 1842 cm⁻¹ suggests that the CO interaction with two surface Pt atoms on bridged Pt entities [18,26], which are geometrically favored on terrace sites [26,28].

These changes to higher frequencies regions with Pt loadings > 0.5 wt% are clearly caused by the CO adsorption in distinct Pt particles sizes. Despite these shifts in the peak positions to higher frequencies, the increase of Pt loadings results in a significant increase of the FWHM, except for Pt(1.0 wt%)/Al₂O₃-La₂O₃. For instance, the FWHM of the Pt (2.0 wt%)/Al₂O₃-La₂O₃ is 31.6 whereas that of Pt(0.5 wt%)/Al₂O₃-La₂O₃ is 29.1. This suggests a broad distribution of Pt particles with different sizes on the former sample and consequently, distinct electronic density on solid surface. Importantly, the CO linearly chemisorbed on negatively charged Pt sites should appear as peaks at around 2020 and 1970 cm⁻¹ [28]. This would account for the exposed Pt sites and the strongly basic oxygen anions of the La and hydroxyl Al components. The results of TEM and TPR analysis support these conclusions.

3.4. Surface properties local environment of the Pt species by XPS

The oxidation state and surface atomic composition of the fresh oxidized and reduced catalysts are determined via X-ray photoelectron spectroscopy. The binding energies (BE) of the corresponding O 1s, Al 2p, La 3d_{5/2} and Pt 4d_{5/2} core electrons are presented in Table 2.

The BE of O 1s is 531.1 eV for all solids, which confirms the presence of bulk oxygen coming from the support, in accordance with the XRD and DRS measurements. To confirm these results, the Al 2p core level of the fresh sample is BE of 74.4 eV, being associated with the contributions of the Al³⁺ species [15,29,30]. Indeed, La exists as La³⁺ from La₂O₃, according to the La 3d_{5/2} BE values of ca. 835.3 eV for the fresh solids. This is in line with the BE values found for lanthana supported-catalysts [18]. In reason of the overlapping of the Al 2p core level with that of the Pt 4f one [31], the Pt 4d core levels are considered in this work. Thereby, XPS analyses for Pt 4d_{5/2} core level display BE value of 315.2 eV, implying that Pt²⁺ species exist as PtO [15]. This corroborates with the DRS measurements. Noteworthy, the binding energies presented are close to those found in the reports for Pt²⁺ and Pt⁴⁺ species, respectively 317.1–317.7 eV and 314.6–314.7 eV [31–34]. One can observe from Table 2 that the surface Pt/La + Al atomic ratios increase with increasing the Pt loadings in all solids. There is now a clear enrichment of Pt species on the Pt(x wt%)/Al₂O₃-La₂O₃ surfaces and this effect is remarkable with rising the Pt loadings, as seen in the solid possessing 2 wt% of Pt.

The reduced catalysts have O 1s core-level of 529.8 eV, being assigned to the lattice oxygen i.e., O_l, besides a small contribution of Pt-O-like species at 530 eV [31], as shown by the Pt(0.5 wt%)/Al₂O₃-La₂O₃ solid. With rising the Pt loadings for more than 0.5 wt%, higher values of BE can be attributed to O_β chemisorbed oxygen of the support [31]. Moreover, BE of Al 2p core level of the reduced solids is in the 72.9–74.5 eV range, assigning the existence of Al³⁺ species [18]. Also, La 3d_{5/2} BE values remain unchanged in comparison with the fresh solids. As expected, the supports are unaffected with the reduction process, although the BE of La 3d_{5/2} core level for Pt(0.5 wt%)/Al₂O₃-La₂O₃ solid is significantly lower e.g. 834.2 eV compared to the others

reduced ones. This may indicate a strong La interaction with Pt species and Al₂O₃ support in Pt(0.5 wt%)/Al₂O₃-La₂O₃.

Also, BE of Pt 4d_{5/2} core levels changes from 315.2 to 314.0 eV illustrating that the reduction of the species is accompanied by the formation of Pt⁰ particles (HRTEM results), as found elsewhere [18]. When the Pt loadings increases, a substantial decrease of the BE is noted, as in the case of Pt(2.0 wt%)/Al₂O₃-La₂O₃. These differences are attributed to the fact that the high Pt loadings gives exposed Pt⁰ particles leading to low metal–support interaction with γ-Al₂O₃. This is possibly due to the contribution of the lanthana surface facilitating the reduction of the Pt entities (TPR and CO-DRIFTS results), likewise to other Pt-supported LaAl catalysts [9,35]. In agreement, the Pt/Al + La noticeably increased with high Pt loadings more than 0.5 wt%, confirming that the Pt species located on the surface of the solids is weakly bounded to the support. Besides, the Pt particles covering by the support is decreased with increasing the Pt particles sizes. These facts are in accordance with the results of TEM and CO-DRIFTS.

3.5. Cyclohexane dehydrogenation to benzene

The cyclohexane dehydrogenation to benzene reaction is performed to further evaluate the properties of platinum particles dispersion on the supports. Considering the fact that the reaction is insensitive to structure, the cyclohexane is found to dehydrogenate on Pt sites with rates justifying the extent of the density of available Pt sites for the reaction at certain temperatures [18]. The rates of cyclohexane dehydrogenation are shown in Table 3.

From Table 3, the *r_d* of Pt(0.5 wt%)/Al₂O₃-La₂O₃ is 2.25 × 10⁻⁵ mol s⁻¹ g cat⁻¹ with the corresponding 34% of Pt dispersion. It has been well documented that the cyclohexane is chemisorbed over the Pt sites with the consequent hydrocarbon dehydrogenation. The reaction takes place over well dispersed Pt particles e.g., Pt⁰ or Pt²⁺ on the Al₂O₃-La₂O₃ support surface [18,36,37].

Moreover, the rate of cyclohexane dehydrogenation increases from 2.25 × 10⁻⁵ to 7.60 × 10⁻⁵ mol s⁻¹ g cat⁻¹, respectively with loadings of 0.5 and 2.0 wt%. The relative amount of Pt dispersed on the Pt(x wt%)/Al₂O₃-La₂O₃ catalyst is of ca. 34–36%. The findings states that the degree of cyclohexane coordination to Pt atoms is the driving force for the elimination of a hydride molecule and form benzene on solid surface [36]. Thereby, the Pt dispersion determines the observed rates of the reaction.

3.6. Catalytic results

3.6.1. Steam reforming of methane (SRM)

The Arrhenius plot illustrates the effects of reaction temperature on the catalytic performances of the solids (Fig. 4).

Plots clearly demonstrate that the apparent activation energy is 70 kJ mol⁻¹ for all Pt(x wt%)/Al₂O₃-La₂O₃ catalysts (Table 3), independently of the Pt loadings.

Table 2

Bindings energies (BE) and surface atomic ratios obtained from XPS spectra of the oxidized and reduced catalysts.

Catalysts	BE (eV)				Pt/Al + La	
	O 1s	Al 2p	La 3d _{5/2}	Pt 4d _{5/2}		
Pt(0.5 wt. %)/Al ₂ O ₃ -La ₂ O ₃	Oxid. ^a	531.3	74.4	835.3	315.2	0.0042
	Red. ^b	529.8	72.9	834.2	314.0	0.0040
Pt(1.0 wt. %)/Al ₂ O ₃ -La ₂ O ₃	Oxid. ^a	531.4	74.5	835.5	315.1	0.0099
	Red. ^b	532.2	74.5	835.5	313.9	0.0084
Pt(2.0 wt. %)/Al ₂ O ₃ -La ₂ O ₃	Oxid. ^a	531.1	74.6	835.7	315.2	0.0235
	Red. ^b	531.0	74.5	835.6	313.6	0.0205

^a Fresh samples oxidized in air at 350 °C.

^b Samples reduced at 650 °C.

Table 3

The dispersion of Pt (D_{Pt}), rates of cyclohexane dehydrogenation (r_d), conversion of methane (X) and steam reforming of methane (r_{SRM}) reactions of the solids studied. The activation energies (E_{app}) and turnover frequency (TOF) for SRM and POM are also shown.

Catalysts	Cyclohexane dehydrogenation ^a		SRM ^b	POM ^c			%X ^d	
	D_{Pt} (%)	$r_d \cdot 10^{-5}$ (mol s ⁻¹ gcat ⁻¹)	E_{app} (kJ.mol ⁻¹)	$r_{SRM} \cdot 10^{-1}$ (mol s ⁻¹ gcat ⁻¹)	TOF (s ⁻¹)	r_d/r_{SRM}		TOF (s ⁻¹)
Pt (0.5 wt%)/Al ₂ O ₃ -La ₂ O ₃	34	2.25	70.3	7.26	11.8	0.3	105.7	78
Pt(1.0 wt%)/Al ₂ O ₃ -La ₂ O ₃	36	4.03	70.6	5.91	3.1	0.7	46.2	76
Pt(2.0 wt%)/Al ₂ O ₃ -La ₂ O ₃	–	7.60	70.8	4.58	–	1.6	–	74

^a Rate of cyclohexane dehydrogenation at 270 °C.

^b Rate and TOF for steam reforming methane at 500 °C [18].

^c TOF for partial oxidation of methane at 800 °C and 0.5 h.

^d X is the methane conversion for POM in 0.5 h of reaction.

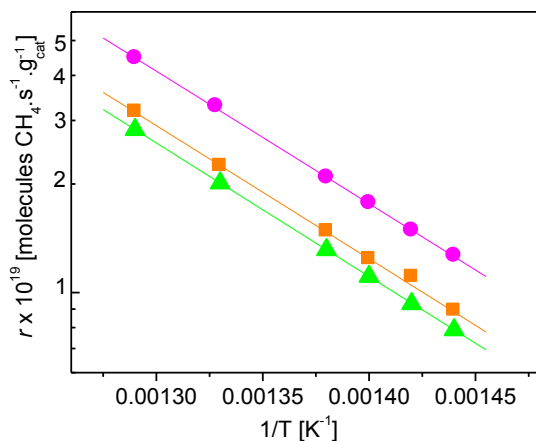


Fig. 4. Arrhenius plots for steam reforming of CH₄ over Pt(x wt%)/Al₂O₃-La₂O₃ catalysts with different Pt loading: 0.5 wt% (●), 1.0 wt% (■), and 2.0 wt% (▲).

Overall, the Pt(x wt%)/Al₂O₃-La₂O₃ catalysts depict similar values of E_{app} , but the catalytic activity of the solids varies in the SRM, depending on the Pt loadings. Thus, the data in Table 3 demonstrate that the surface Pt sites increases with raising the Pt loadings (cyclohexane dehydrogenation rates data and CO-DRIFTS results). Based on above evidences, it can be speculated that the CH₄ and H₂O environments give the PtO and Pt^o species formation. Thereby, under SRM conditions, the chlorinated PtO_x species are partially oxidized to PtO in the presence of steam; consequently, the catalyst begins to be transformed into Pt^o, when CH₄ is introduced in the media. Although there is considerably more platinum in the Pt(2.0 wt%)/Al₂O₃-La₂O₃ catalyst than the 1.0 wt% counterparts, the E_{app} values are obviously very similar indicating the existence of Pt^o and PtO entities. Moreover, the E_{app} values give results comparable to those of Pt and Pd dispersed on CeO₂-Al₂O₃ catalysts for SRM [38,39].

Specific reaction rate, expressed as r_{SRM} is 7.26 mol s⁻¹ gcat⁻¹ and the corresponding TOF was 11.8 s⁻¹ for the Pt (0.5 wt%)/Al₂O₃-La₂O₃ catalyst. Both r_{SRM} and TOF values followed a trend of decrease for Pt loadings higher than 0.5 wt%. This is consistent with the sintering effects, as latter shown. Moreover, the r_{SRM} and TOF values (Table 1) indicate that the activity of the catalysts in the SRM reactions is decreased due to the carbonaceous species formation. This demonstrates the superiority of Pt(0.5 wt%)/Al₂O₃-La₂O₃ in SRM over the other solids possessing higher Pt loadings. Regarding the metal-support interactions, the Pt nanoparticles dispersed on the support having a strong interaction greatly improve the Pt particles stability against sintering, as in the case of Pt(0.5 wt%)/Al₂O₃-La₂O₃ catalyst.

Also, the ratio between cyclohexane dehydrogenation and steam reforming (r_d/r_{SRM}) is of ca. 0.3 for Pt(0.5 wt%)/Al₂O₃-La₂O₃ catalyst and the r_d/r_{SRM} ratios rise with increasing the Pt loadings for more than 0.5 wt%. The discrepancy in the catalytic behavior of the solids in the

cyclohexane dehydrogenation and SRM is because of the lanthanum may be in close contact with small Pt particles dispersed on the support, at particular loadings as 0.5 wt% during the SRM. According to the observations of Araújo *et al.* [18], there is a preferential cyclohexane chemisorption on active Pt sites, but the hydrocarbon accessibility to the Pt^o sites is hindered as an effect of partial coverage of Pt particles by LaO_x-Pt specie at low Pt loadings in the cyclohexane dehydrogenation reaction.

As Pt loadings increases, the rates increase due to the Pt participation, albeit the agglomeration of Pt (TEM, TPR and CO-DRIFTS results) inhibits the LaO_x-Pt species formation.

3.6.2. Partial oxidation of methane (POM)

The effects of Pt loadings on Pt(x wt%)/Al₂O₃-La₂O₃ catalysts are illustrated in the partial oxidation of methane, as shown in Fig. 5. Also, methane conversions values for 0.5 h of time on stream are shown in Table 3.

At the beginning of the reaction, the solids have conversions in the 74–78% range (Fig. 5a, Table 3). The methane conversions experience a decay within the first 7 h of time on stream in all cases, and the catalyst with the highest Pt loading has poor catalytic performance (Fig. 5a). To better appreciate this evidence, CH₄ conversion of Pt(0.5 wt%)/Al₂O₃-La₂O₃ catalyst is superior to 79% while Pt(2.0 wt%)/Al₂O₃-La₂O₃ one has its performance below to this value due to heavy carbonaceous deposition and sintering of the Pt particles (latter shown by XPS, SEM and TEM of the spent solids). Following the idea that the incorporation platinum species into the support would permit homogeneous distribution of the Pt on solid surfaces, the resultant catalytic performance of the Pt(2.0 wt%)/Al₂O₃-La₂O₃ is found to be significantly affected by the amount of exposed Pt sites (Table 3). Images from SEM and TEM microscopy, CO-DRIFTS and TPR measurements demonstrate that the reduction leaves behind 5–35 nm sized Pt particles in the Pt(2.0 wt%)/Al₂O₃-La₂O₃ sample, as seen by the histogram in Fig. 2a. This can be related to the sintering causing the low performance of the solid.

On the contrary, the evolution of the CH₄ conversions for samples having lesser than 2.0 wt% of Pt illustrates a very high stability, after 7 h on stream. Most probably, the significant lanthana promoting effects in stabilizing the Pt(0.5 wt%)/Al₂O₃-La₂O₃ and Pt(1.0 wt%)/Al₂O₃-La₂O₃ solid should be taking into account, when considering the performance of bare Pt/Al₂O₃ analogous in POM reaction [18]. Thus, the solid with a 2.0 wt% of Pt exhibits a very low stability and an evident deactivation, undergoing a very fast CH₄ conversion decay after just a few hours because of coking and sintering of the particles effects. The spent sample characterization results will be presented and discussed later to confirm these hypotheses.

The Pt(0.5 wt%)/Al₂O₃-La₂O₃ catalyst has the best performance along of 24 h of time on stream, among the solids studied. The textural properties in Table 1 demonstrates that the Pt(0.5 wt%)/Al₂O₃-La₂O₃ catalyst has the major values of textural properties. This could be directly related with the good performance in POM. In accordance with

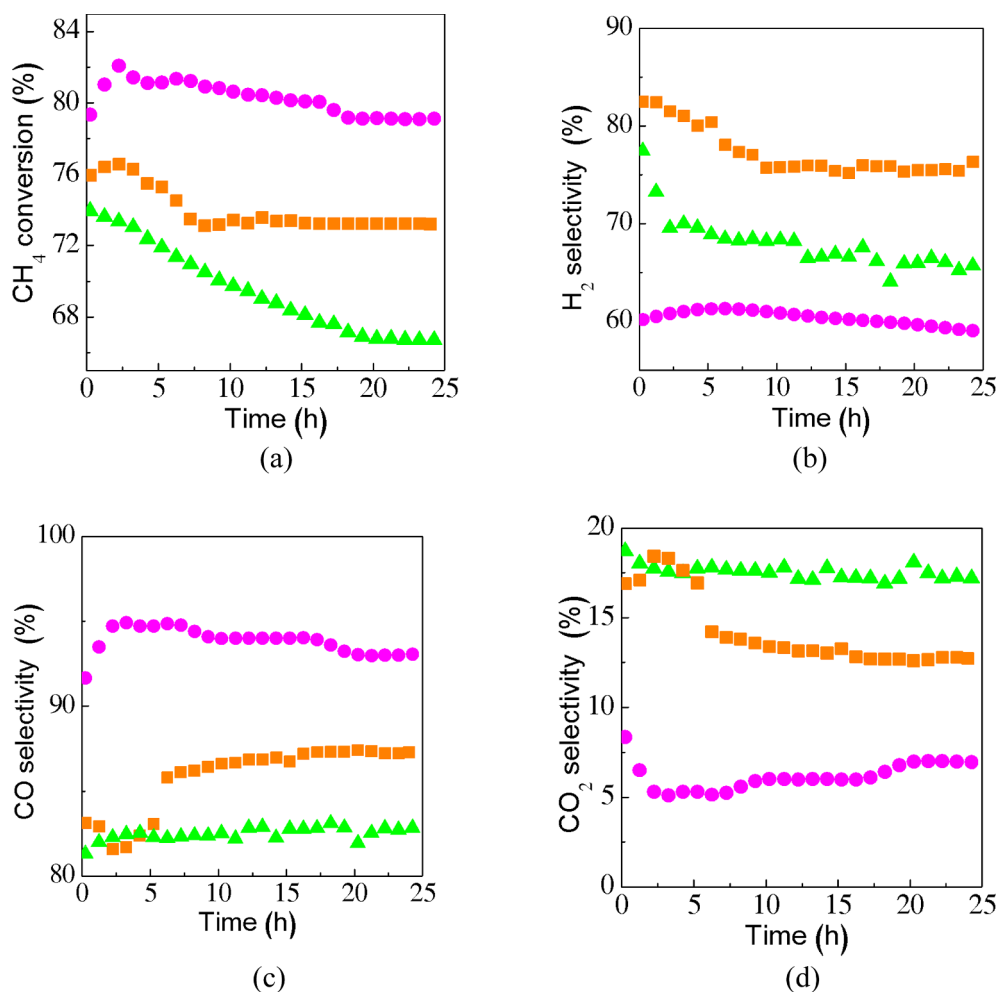


Fig. 5. Catalytic evaluation of the solids in the partial oxidation of CH₄ reaction at 800 °C for 24 h. (a) The methane conversion and (b) Hydrogen selectivity, (c) Selectivities to CO₂ and (d) CO in function of the time on stream for the following samples: (●) Pt(0.5 wt%)/Al₂O₃-La₂O₃, (■) Pt(1.0 wt%)/Al₂O₃-La₂O₃ and (▲) Pt(2.0 wt%)/Al₂O₃-La₂O₃ catalysts in function of time on stream for the following samples:

these results, the number of active sites observed through the TOF for Pt(0.5 wt%)/Al₂O₃-La₂O₃ is found to be 105.7 s⁻¹ whereas the calculated turnover frequency by the Pt(1.0 wt%)/Al₂O₃-La₂O₃ catalyst is 46.6 s⁻¹ with the consequent negligible values of TOF for Pt(2.0 wt%)/Al₂O₃-La₂O₃ analogue.

Comparing the Pt loadings on Pt(x wt%)/Al₂O₃-La₂O₃ catalysts, it can be inferred that a significantly higher fraction of large Pt particle on Pt(2.0 wt%)/Al₂O₃-La₂O₃ is not exposed to the reactants due to the big Pt clusters formation and heavy carbonaceous deposits on solid surface (further observed by XPS and TEM of the spent samples), all of these factors accounting for the poorest catalytic performance of the solid.

Overall, the hydrogen selectivities behaviors of the Pt(x wt%)/Al₂O₃-La₂O₃ catalysts have dissimilar trends of those of CH₄ conversions (Fig. 5b), which usually do not correspond to only one kind of catalyst in POM reaction. This is especially evident in the case of Pt(1.0 wt%)/Al₂O₃-La₂O₃ having the highest H₂ selectivity of ca. 85% (Fig. 5b) amongst the other solids studied in opposite to its 70% of CH₄ conversion in 24 h of time on stream. Next, the selectivity to hydrogen with Pt(0.5 wt%)/Al₂O₃-La₂O₃ is of ca. 60%, yielding methane conversion of ca. 80%. These results demonstrate that the carbon dioxide can compete with hydrogen to form carbon monoxide and water by reverse gas shift reaction (RGWS) over Pt(0.5 wt%)/Al₂O₃-La₂O₃, instead of POM occurrence. As shown in Fig. 5b, the Pt(2.0 wt%)/Al₂O₃-La₂O₃ catalyst exhibits a decline in the H₂ selectivity in the 5 h of exposure time, possibly resulted from the easily accumulation of coke deposit on the surface and then, the solid shows an almost constant H₂ production but, lower than that of the 1.0 wt% counterpart.

Furthermore, CO selectivities of the Pt(x wt%)/Al₂O₃-La₂O₃ achieve high values (Fig. 5c), when Pt loadings as low as 0.5 wt% are used. This indicates that the reverse water gas shift reaction (RGWS) and dry and steam reforming reactions may take place, with consequent decrease of the hydrogen selectivity for Pt(0.5 wt%)/Al₂O₃-La₂O₃, as shown in Fig. 5d.

At high Pt loadings, the present Pt(x wt%)/Al₂O₃-La₂O₃ catalysts shows CO₂ selectivities values superior to 14% (Fig. 5c), being the Pt(0.5 wt%)/Al₂O₃-La₂O₃ an exception with a CO₂ production nearly to 5% (Fig. 5d). This might be associated with the elevated CO production and its successive disproportion to CO₂ and carbon for Pt loadings superior to 0.5 wt% (Fig. 6b). Moreover, the total combustion of methane reaction cannot be ruled out, instead of POM occurrence over Pt loadings higher than 1.0 wt%.

Hence, distinct Pt loadings seems to influence in the POM reaction activity levels with solids deactivation solely observed for higher Pt loadings, in longer periods of reaction. Moreover, the high Pt dispersions and its consequent active sites exposition to CH₄ may explain the excellent performance of Pt(0.5 wt%)/Al₂O₃-La₂O₃ in POM. This behavior of this solid differs from that of the catalyst possessing a 2.0 wt% of Pt loading counterpart that had a declining conversion at the end of the test. It is reasonable to assume that the active Pt species dispersion with La promoter help maintaining the catalyst activity in a stable value all throughout the 24 h of time on stream. Furthermore, Pt(0.5 wt%)/Al₂O₃-La₂O₃ catalyst shows a good performance in POM, comparing with other catalysts described in the literature, using similar operation conditions [6,7].

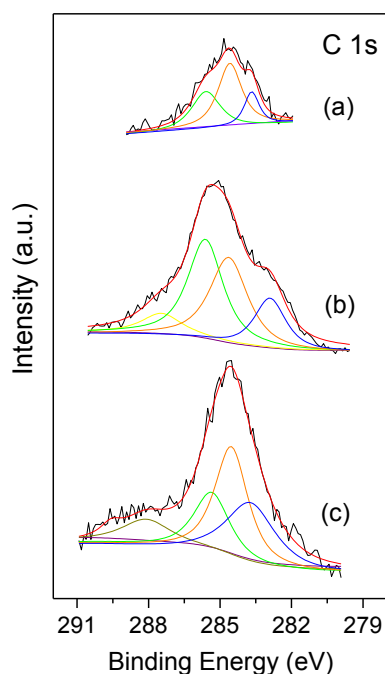


Fig. 6. XPS C 1s core-level spectra of catalysts used during 24 h on POM reaction: (a) Pt(0.5 wt%)/Al₂O₃-La₂O₃, (b) Pt(1.0 wt%)/Al₂O₃-La₂O₃ and (c) Pt(2.0 wt%)/Al₂O₃-La₂O₃.

3.7. Characterizations of the spent solids

3.7.1. XPS analyses

As the presence of coke on the catalyst surfaces and sintering of the particles are anticipated to enhance the catalyst's deactivation, the XPS analyses are provided to investigate these phenomena through the surface compositions the solids.

The XPS results reveal the presence of carbon in all spent solids after 24 h of time on stream during POM. It should be noted that the C 1s core levels exhibit five deconvoluted peaks (Fig. 6) with BE at 283.7, 284.6, and 285.7 eV, in the case Pt(0.5 wt%)/Al₂O₃-La₂O₃ (Table 4).

According to the findings, the peak at around 283.7 eV in the C 1s region is attributed to charge effects whereas the 284.6 eV one is due to the C-C or C-H bonds [40–44]. Also, these results could confirm that the carbon deposition on the solid as sp² graphitic carbon species such as C=C/C-C in aromatic ring arises at around 283.9–284.4 eV. This corroborates with previous reports on methane transformation reactions [40–42]. Furthermore, the presence of adventitious carbon coming from CO₂ and ambient hydrocarbons at around 284.8 eV cannot be ruled out. The BE at around 285.7 eV can be assigned to the C-O or defects [43]. In the meantime, trace amounts of carbonylic/carboxylic species possessing C=O/O-C-O or -C=O bonds from polycarbonates, carbonates and carbon oxygenates are seen with BE of above to 287 eV [42].

Four C 1s peaks are observed for Pt(1.0 wt%)/Al₂O₃-La₂O₃ assigning from the presence of different kinds of carbon species (Fig. 6). The BE values depicted at around 283.2, 284.5 and 285.6 eV still remain together with a new peak appearing at 287.5 eV. The component at 287.5 eV is related to carbonyl (C=O) and carboxyl groups (COOH or HO-C=O) [41,43]. The similar results can be observed from the BE values at around 283.5 eV assigning the existence of several carbon species e.g., coke-like carbon or chemisorbed CH_n species during methane decomposition [45,46]. Such effects are apparent for Pt(2.0 wt%)/Al₂O₃-La₂O₃ catalyst (Fig. 6), which has similar BE as those of the parent 1.0 wt% spent solid.

As discussed earlier, this may point to a significantly different surface coke formation amount and its nature, as well. Compositions of the

graphitic carbon e.g., 283.9–284.4 eV seem to be high on samples possessing more than 1.0 wt% of Pt. In particular, the peak at 284.4 eV can be assigned sp² hybridization from filaments of carbon or carbon nanotubes and this value is close to that of the BE at 285.2 eV corresponding to C_xH_y species from methane decomposition [41,42,45].

Thereby, the carbides and graphite carbon growths are significantly enhanced over samples having high Pt loadings at which the reaction rate is below to $9.05 \times 10^{-4} \text{ mol s}^{-1} \text{ g cat}^{-1}$ (Table 3). This is due to the contribution of the heavy coke covering the solid surface. On the contrary, even if coke formation is likely over Pt(0.5 wt%)/Al₂O₃-La₂O₃, the mixture of CH₄ and O₂ may vanish the coke-like carbon, which is readily oxidized to CO₂; consequently, the solid could maintain the best catalytic performance for POM (Table 3) most probably in reason of the strong interaction between Pt nanoparticles and the support.

The XPS surface atomic C/Al ratios are investigated over Pt(x wt%)/Al₂O₃-La₂O₃ spent samples. The C/Al for Pt(0.5 wt%)/Al₂O₃-La₂O₃ is of ca. 0.11 with the same parameter is of ca.0.70 for Pt(2.0 wt%)/Al₂O₃-La₂O₃. Indeed, the C/Al + La ratios rise from 0.07 to 0.41, upon increasing the Pt loadings of 0.5–2.0 wt%. This clearly suggests that the conversion of CH₄ occurs via POM with the concomitant parallel reactions. Also, it implies that the CH₄ is converted into CO, which is further decomposed into coke; methane can be also transformed directly into carbonaceous deposits. More importantly, this is evident as the Pt loadings increase more than 0.5 wt% and corroborates with the fact that the synergetic effect of lanthana and low Pt loadings greatly enhance the catalytic performance through heavy coking alleviation. This is confirmed by the high conversion of 76% for Pt(0.5 wt%)/Al₂O₃-La₂O₃ (Table 4).

3.7.2. SEM-EDS and TEM

SEM-EDS of the spent solids are shown in Fig. 7.

The carbonaceous deposits are formed in all spent catalysts, after 24 h on stream in POM. The SEM image of Pt(0.5 wt%)/Al₂O₃-La₂O₃ (Fig. 7a) indicates that the surface comprises exclusively of amorphous carbon (seen in more detail in the top included Fig. 7a). Also, the Pt particles remain exposed on solid surface (EDS spectrum in the top included Fig. 7a). This illustrates that even coking is formed, the Pt nanoparticles are accessible to the reactants and thus, the solid displays a good catalytic performance. Furthermore, the strong metal support interaction enables the complete heavy coking tolerance, which could effectively avoid the catalyst deactivation, as the amorphous carbons are easy to burn with the own the oxygen from the reaction. Accordingly, among the types of deactivating carbon formed during the

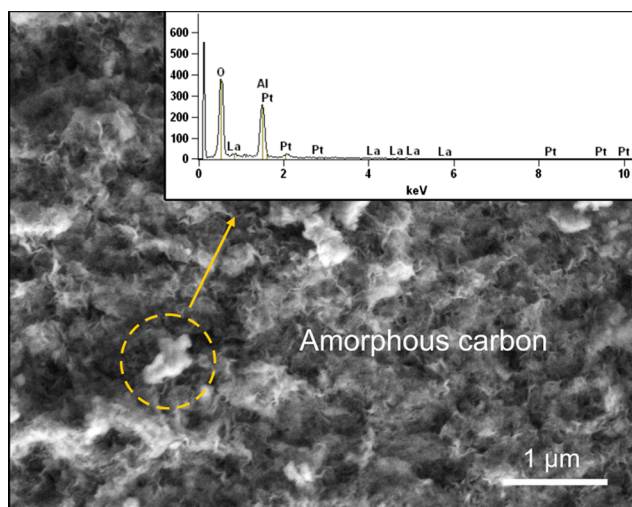
Table 4

Reaction rates (r_{CH_4}) taken in 24 h on stream during POM. The surface C/Al and C/La + Al ratios obtained from XPS for the spent catalysts in 24 h of POM.

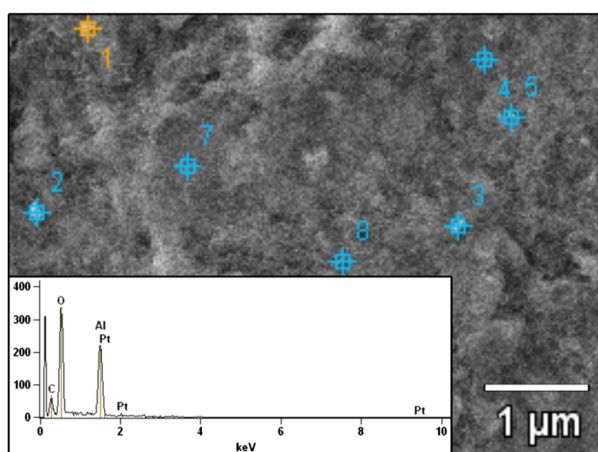
Catalyst	$r_{\text{CH}_4} \times 10^{-4}$ ($\text{mol s}^{-1} \text{ gcat}^{-1}$)	^a C/Al	^b C/Al + La	C 1s
Pt(0.5 wt%)/Al ₂ O ₃ -La ₂ O ₃	9.05	0.11	0.07	283.7
				284.6
				285.7
Pt(1.0 wt%)/Al ₂ O ₃ -La ₂ O ₃	8.34	0.67	0.37	283.2
				284.5
				285.6
Pt(2.0 wt%)/Al ₂ O ₃ -La ₂ O ₃	7.59	0.70	0.41	283.7
				284.5
				285.3
				288.0

^a Surface C/Al ratio was determined by ratio between the XPS peaks intensity of C 1s and Al 2p.

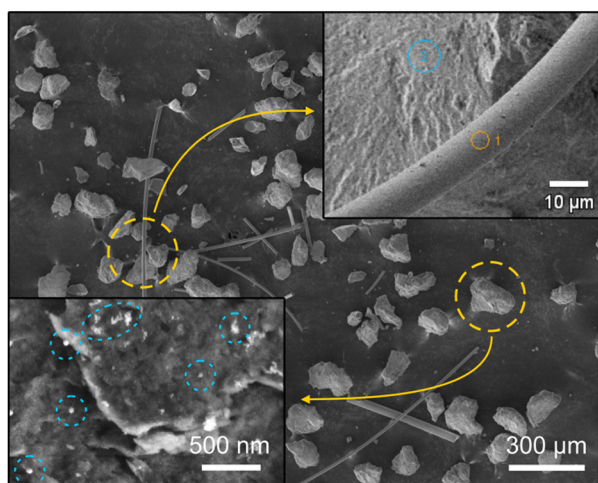
^b Surface C/Al + La ratio was determined by ratio between the XPS peaks intensity of C 1s and Al 2p plus La 3d_{5/2}.



(a)



(b)



(c)

Fig. 7. SEM-EDS images of the spent solids tested in POM reaction, (a) Pt(0.5 wt%)/Al₂O₃-La₂O₃, (b) Pt(1.0 wt%)/Al₂O₃-La₂O₃ and (c) Pt(2.0 wt%)/Al₂O₃-La₂O₃.

reforming reactions, i.e., amorphous, whisker and graphite carbon, the later type is vastly documented to depress the catalyst activity [47], but it is not found over Pt(0.5 wt%)/Al₂O₃-La₂O₃.

In the case of Pt(1.0 wt%)/Al₂O₃-La₂O₃, the carbon species are spread over all surface as demonstrated by the numbers in the regions of Fig. 7b. Indeed, the EDS spectrum (in the bottom of Fig. 7b, inset) suggest that La is not visible on the surface indicating that lanthana is covered by both amorphous and graphitic carbon species, causing the solid deactivation in some extent. As aforesaid, the graphitic carbon species are well recognized as the major factor that would deactivate the catalyst during POM. For Pt(2.0 wt%)/Al₂O₃-La₂O₃, the amorphous carbon and whisker carbon filaments formation deposited on the solid surface may effectively cause the catalyst deactivation (seen in the top of Fig. 7c, inset). Also, the circles in the top high magnification included Fig. 7c suggest that the active Pt particles sintering is closely related to the low performance of the catalyst.

TEM is a convenient approach to determine the particle sizes and morphology of the catalysts after the reaction. TEM images of selected spent samples are depicted in Fig. 8.

After testing the solids in 24 h of POM reaction, the Pt particles have a growth with their sizes varying between 1 and 9 nm, as shown by the histogram of the Pt(0.5 wt%)/Al₂O₃-La₂O₃ solid (Fig. 8a). Moreover, the included high resolution TEM images (Fig. 8a, left) indicate a *d* spacing of 0.23 nm, as indicated by the arrows. This can be attributed to the (1 1 1) face of Pt^o, in accordance with XPS results. Also, the HRTEM image (Fig. 8a, right) depicts the Pt (2 0 0) lattice fringes distances of 0.19 nm from PtO, which arises from the reoxidation of Pt^o by oxygen and this agrees with the findings [48,49].

In the case of Pt(2.0 wt%)/Al₂O₃-La₂O₃, the Pt particles have similar sizes than those of the 0.5 wt% counterpart (histogram of the Fig. 8b). Besides, the Pt^o and PtO particles are highlighted in the top of the included Fig. 8b. This is consistent with the XPS results. Also, the formation of carbon deposits adjacent to the Pt particle are identified as graphitic carbon (0 0 2) plane for Pt(2.0 wt%)/Al₂O₃-La₂O₃ but, does not depicted in Pt(0.5 wt%)/Al₂O₃-La₂O₃. Indeed, the HRTEM image reveals the presence of encapsulating carbon deposits coming from the POM reaction for Pt(2.0 wt%)/Al₂O₃-La₂O₃ (seen in the blue square Fig. 8b HRTEM image). Interestingly, the image HRTEM also illustrates that the Pt particles are in intimately contact with the carbon species.

This is in consistence with our catalytic tests that show a low performance for Pt(2.0 wt%)/Al₂O₃-La₂O₃ (Fig. 5). In addition, these results agree with the C/Al and the C/Al + La ratios obtained by XPS (Table 3), which suggest the heavy coking on the sample. The findings state that whisker carbon and carbon filaments may decrease the catalysts performance in methane transformations [41]. In addition, Pt is usually the active element that is expected to sinter during the methane conversions [40,41]. In accordance, TEM images of Pt(2.0 wt%)/Al₂O₃-La₂O₃ also reveals the zones of heterogeneous Pt distribution and coking mainly of amorphous carbon around Pt particles, but this is not observed for Pt(0.5 wt%)/Al₂O₃-La₂O₃ catalyst.

Based on the observations of Flesh and co-workers on Pd/La₂O₃ [50], there is a cleaning mechanism of the metal surfaces with the participation of lanthana. Thus, it could represent a catalyst surface reconstruction during POM reaction, which ensures a stronger interaction between Pt particles and the support in the case of Pt(0.5 wt%)/Al₂O₃-La₂O₃ due to the aforesaid cleaning of the Pt surface; hence, the sample has a lesser heavy carbon deposition, comparable with the Pt loading of 2.0 wt%.

Earlier studies have proposed that La₂O₃ presence inhibit Pt sintering due to the anchoring of Pt particles and thus, avoiding the catalyst deactivation [15]. Therefore, a possible mechanism for Pt-containing lanthana catalysts in POM is that the adsorbed C⁺ formation on

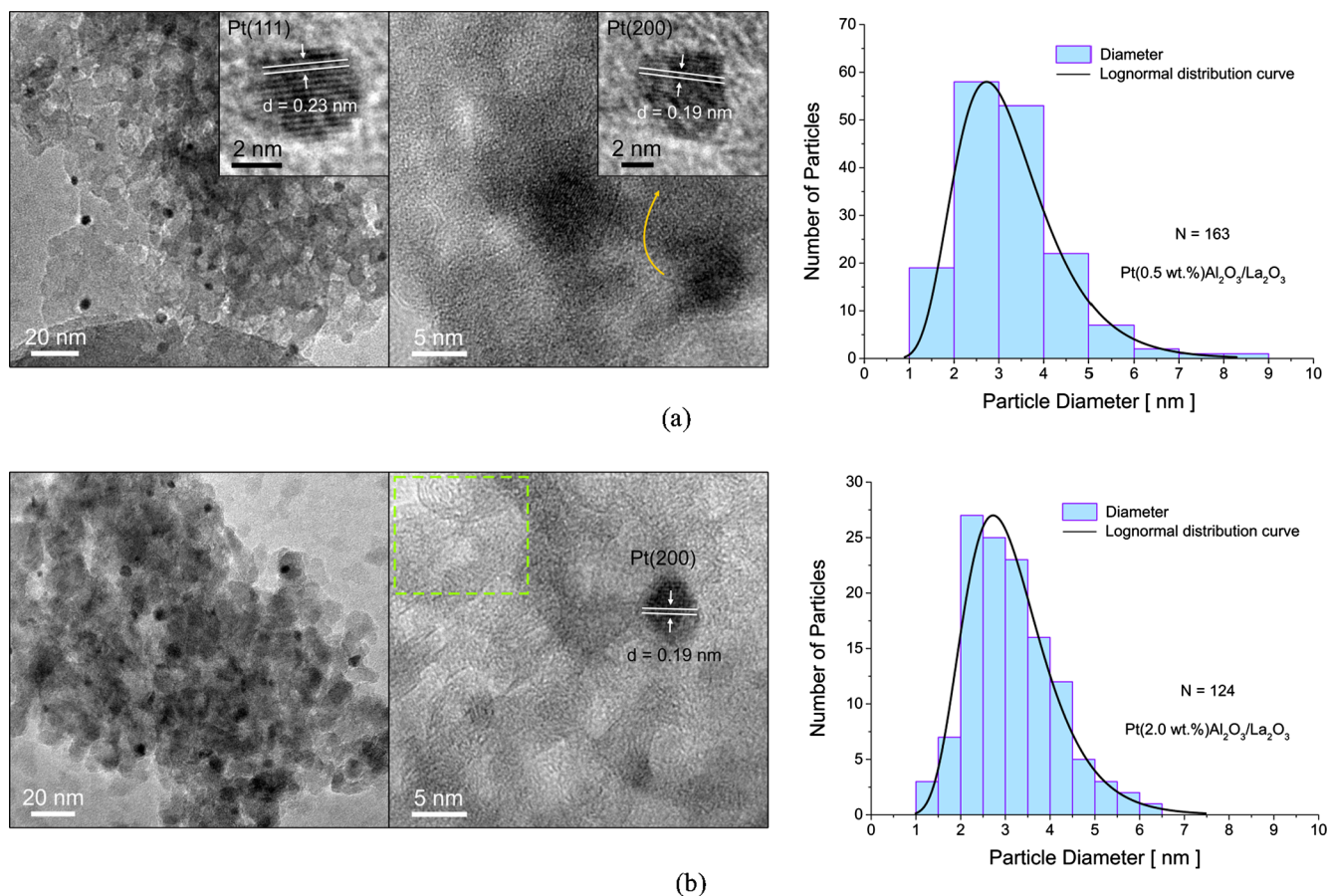


Fig. 8. TEM images and histograms of particle diameter distributions for selected spent Pt(x wt%)/Al₂O₃-La₂O₃ catalysts used in the partial oxidation of methane at 800 °C for 24 h: (a) Pt(0.5 wt%)/Al₂O₃-La₂O₃ and (b) Pt(2.0 wt%)/Al₂O₃-La₂O₃. The HRTEM images are included.

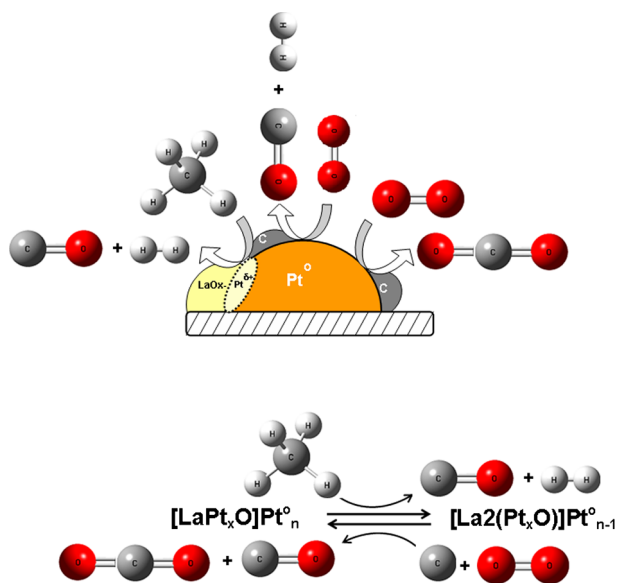


Fig. 9. Proposed mechanism for coke C* formed and its subsequent removal on the Pt particles of Pt(x wt%)/Al₂O₃-La₂O₃.

Pt surface is probably a general phenomenon. Then, the following step is a metal complex formation with the participation of lanthana and Pt, namely [LaPt_xO]Pt⁰ (Fig. 9). This results in the production of CO, CO₂ and H₂. Simultaneously, the reduced [La₂Pt_xO]Pt⁰_{n-1} is generated through the O* transfer to the previous adsorbed C* on Pt surface.

Also, the density functional theory (DFT) studies on the corner, edge and terrace sites of Pt clusters suggest that the CH₄ oxidation occurs via C–H bond dissociation over Pt atom site pairs (*-*), in which one of the Pt sites undergoes an oxidative insertion step into the C–H bond [51] and this may confirm the abovementioned observations. Through this mechanistic route, the coke is gasified and the Pt sites become more accessible to CH₄, which explains the outstanding conversion of Pt (0.5 wt%)/Al₂O₃-La₂O₃ compared with the higher Pt loadings counterparts.

3.7.3. Raman spectroscopy

The Raman spectroscopy measurements are obtained to a better comprehension of the nature of the coke on the surface of the spent solids. Particularly, the measurements aim to investigate the carbon deposits amorphization or graphitization degree, which may cause the catalyst deactivation phenomena.

The Raman spectra suggest the carbonaceous deposits over all solids, similarly to that other findings in reforming of methane reactions [15,22]. As seen in Fig. 10, the Raman measurements for the spent Pt(x wt%)/Al₂O₃-La₂O₃ catalysts depict two bands at high frequencies regions, after 24 h of POM. In line with earlier reports, the first vibrational mode at around 1345 cm⁻¹ is the so called D-band, which is assigned to disordered sp² hybridized graphite carbon [52,53]. The second one is at 1595 cm⁻¹ e.g., the G-band arising from the in-plane bond stretching motion of sp²-hybridized carbon atoms with E_{2g} symmetry in an ideal graphitic lattice [3,52,53,54]. Although lanthana present in all catalysts has a basic character, the Lewis acid sites from γ-Al₂O₃ support contribute to the cleavage of methane C–H bond to form coke on the solidsurfaces.

The Pt(2.0 wt%)/Al₂O₃-La₂O₃ catalyst depicts a major intensity for

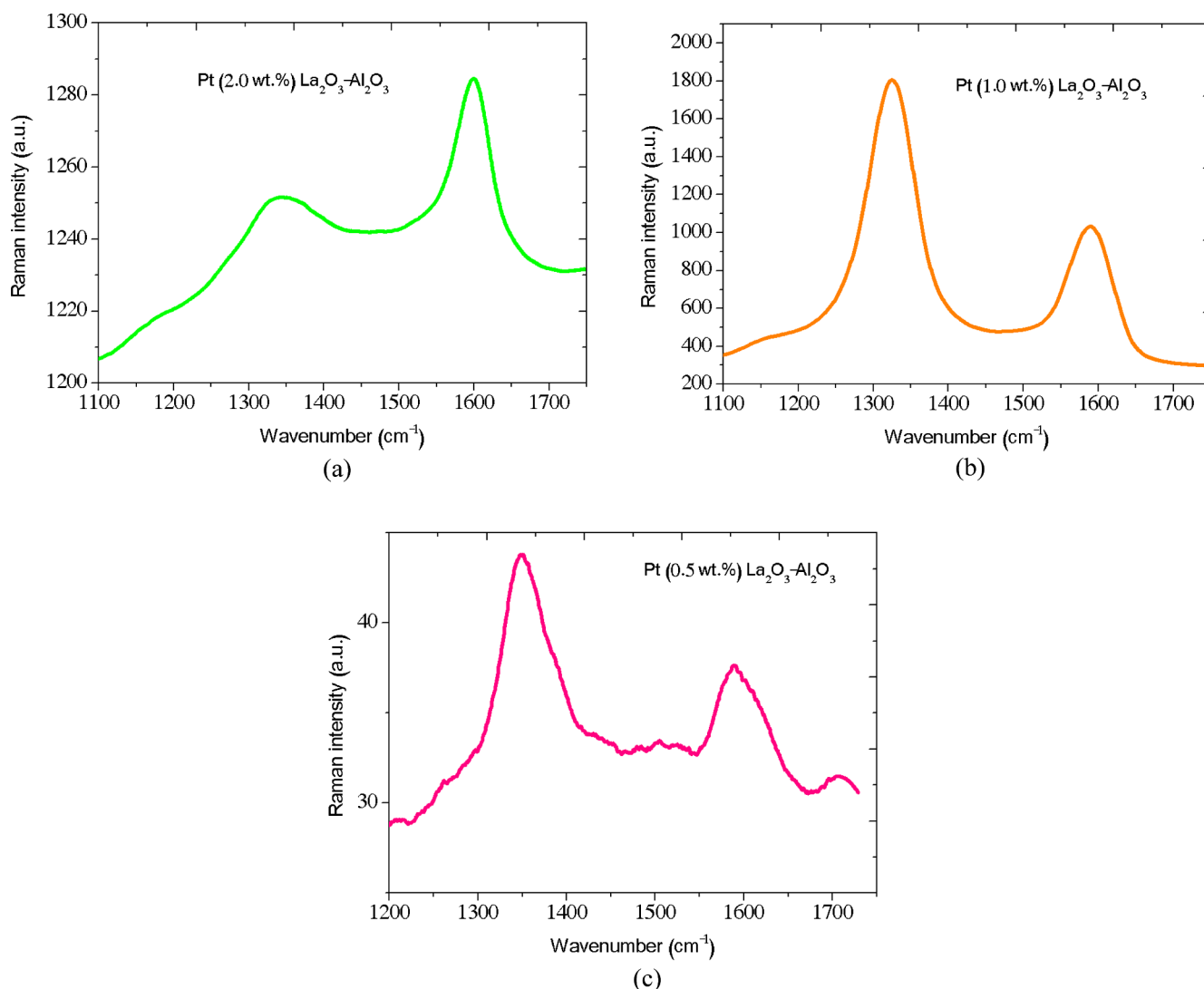


Fig. 10. Raman spectra of the spent samples used in POM reaction, (a) Pt(2.0 wt%)/Al₂O₃-La₂O₃, (b) Pt(1.0 wt%)/Al₂O₃-La₂O₃ and Pt(0.5 wt%)/Al₂O₃-La₂O₃.

the G band while the D one is flat (Fig. 10a). This coincides with the fact that the graphite like species is deposited on the solid surface, in line with TEM examinations. It is well known that carbonaceous species are accumulated during the reforming reactions come from CH₄ and CO₂ molecules [53], regarding the high CO₂ selectivity compared with that of hydrogen over Pt(2.0 wt%)/Al₂O₃-La₂O₃ (Fig. 5b and c). This also illustrates that the CO disproportionation to carbon dioxide species is accompanied by carbon formation, which may accumulate on the metallic surface, leading to catalyst deactivation. This agrees with the XPS results that found high carbon content over Pt(2.0 wt%)/Al₂O₃-La₂O₃ spent catalyst.

Conversely, both Pt(1.0 wt%)/Al₂O₃-La₂O₃ and Pt(0.5 wt%)/Al₂O₃-La₂O₃ (Fig. 10b and c) exhibit broader D and G bands and their intensities become significantly higher than that of the 2.0 wt% counterpart. This is accompanied by a notably greater intensity of the D band. Such observations over the catalysts possessing less than 1.0 wt% of Pt are rather expected, particularly considering that their conversions are higher than that of Pt(2.0 wt%)/Al₂O₃-La₂O₃ (Fig. 5a). Based on this fact, it can be inferred that the amorphous carbon deposition on the metallic Pt particles is chiefly removed by oxygen from the over Pt (0.5 wt%)/Al₂O₃ under POM reaction conditions. In addition, the intensity between the D and G band e.g., the I_D/I_G ratio over the Pt(1.0 wt%)/Al₂O₃-La₂O₃ and Pt(0.5 wt%)/Al₂O₃-La₂O₃ solids are respectively 0.67 and 0.78. This suggests their better performances, as compared

with the Pt(2.0 wt%)/Al₂O₃-La₂O₃ counterparts (I_D/I_G of ca. 0.81).

Also, these observations account for the deposition of distinct carbon species, which emphasizes that the formation of labile carbon species on the Pt(0.5 wt%)/Al₂O₃-La₂O₃ impedes the deactivation of this solid. An important point is that the Pt(1.0 wt%)/Al₂O₃-La₂O₃ exhibits similar Raman features tendencies towards the D and G band, implying in the conclusions drawn before. However, the elevated CO₂ selectivity (Fig. 5a) demonstrates that the total combustion of methane reaction is likely over Pt(1.0 wt%)/Al₂O₃-La₂O₃. Also, the methane decomposition into CH_x species on the surface of Pt particles and its further transformation into carbonaceous deposits lead to a heavy coke accumulation; consequently, a higher degree of catalyst deactivation and Pt particles sintering take place.

From these results, it can be suggested that the catalyst surface reconstructions occur in POM, which ensures stronger interactions between Pt particles and the support, at low Pt loadings as 0.5 wt%. When considering CH₄ conversions, lanthana plays an important role of preserving the Pt species dispersion and favoring the reactivity of surface oxygen species of LaPtO_x[Pt⁰]_n involved in the surface, at the periphery of Pt⁰ particles to form La₂PtO_x[Pt⁰]_{n-1}; thus, the decomposition of CH₄ to CO and H₂ is likely in the catalysts, as proposed in Fig. 9. The formation of LaPtO_x[Pt⁰]_n species on the catalysts surface is reversible and these species would lead to a cleaning of the solid surface via combustion of surface carbon deposits. However, a very low Pt

dispersion provides an enrichment Pt species weakly interacting with the $\text{Al}_2\text{O}_3\text{-La}_2\text{O}_3$ support, as in the case of Pt loadings superior to 0.5 wt %. This in turn results in the sintering of the particles and deactivation of the solid by coking, as well. On the contrary, a stable performance during POM reaction is observed for 24 h on stream without heavy coke deposition due to the stability of Pt particles, when dispersing a 0.5 wt% of Pt on the support.

4. Conclusions

The effect of the Pt loadings is demonstrated via the catalytic performance of the solids during POM and SRM reactions. Low Pt loadings ensured a strong interaction between Pt particles and the $\text{Al}_2\text{O}_3\text{-La}_2\text{O}_3$ support, which results in high Pt dispersion degree with the participation of lanthana and Pt $[\text{LaPt}_x\text{O}]^{\text{Pt}^0}$ species. Thus, La_2O_3 preserved the Pt species with good dispersion and favored the reactivity of surface oxygen species of $\text{LaPtO}_x[\text{Pt}^0]_n$ involved in the surface, at the periphery of Pt^0 particles to form $\text{La}_2\text{PtO}_x[\text{Pt}^0]_{n-1}$. Accordingly, the decomposition of CH_4 to CO and H_2 and the coke gasification on the accessible Pt sites gave better conversions for Pt(0.5 wt%)/ $\text{Al}_2\text{O}_3\text{-La}_2\text{O}_3$ compared with the other solids. At high Pt loadings, however, an enrichment Pt species weakly interacting with the $\text{Al}_2\text{O}_3\text{-La}_2\text{O}_3$ support caused sintering of the particles and deactivation of the solids by heavy coking. Because of the formation of low reactivity carbon deposits on the Pt surface, the solids possessing more than 0.5 wt% of Pt were not able to alleviate the deactivation during POM and SRM reactions.

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